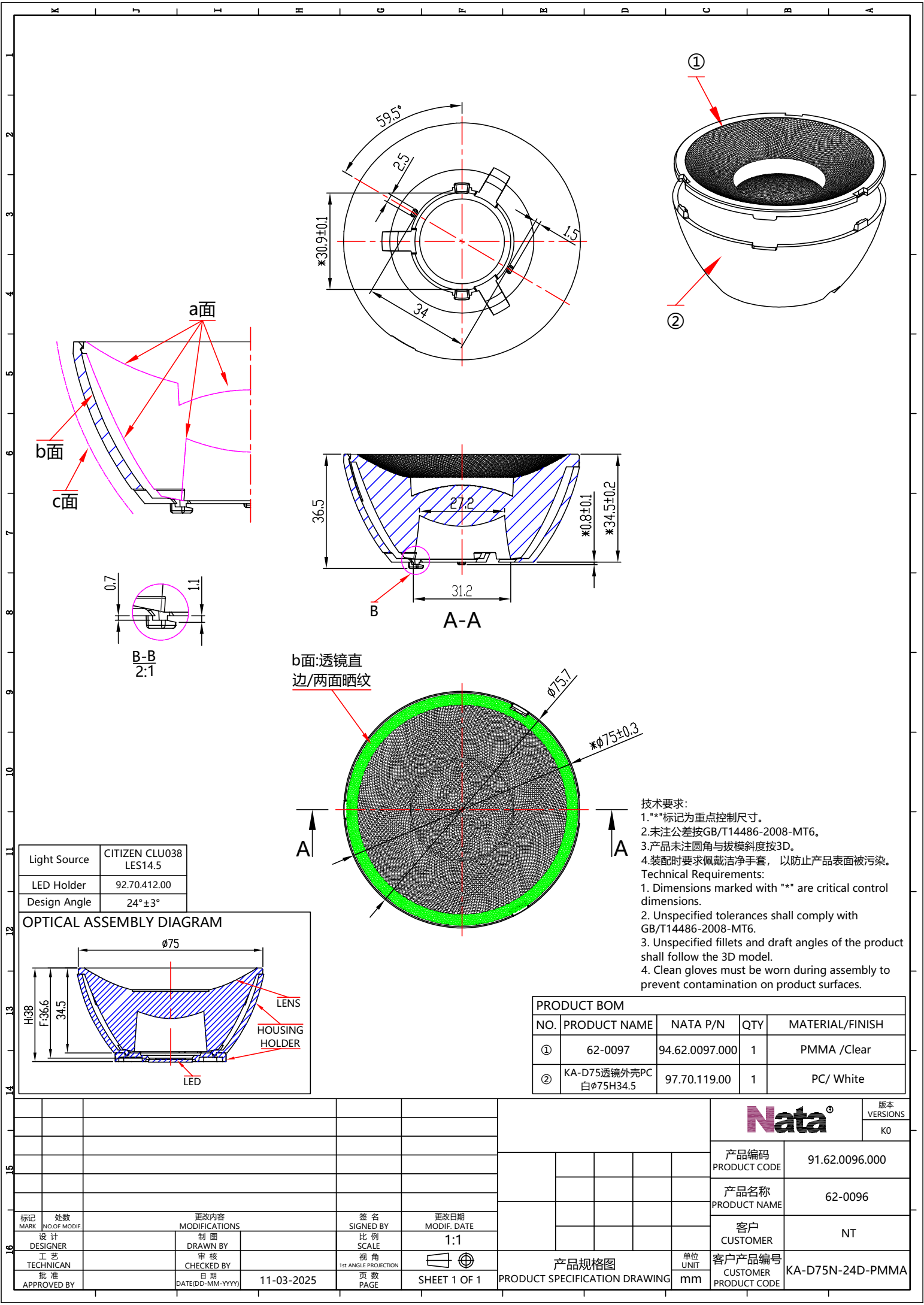
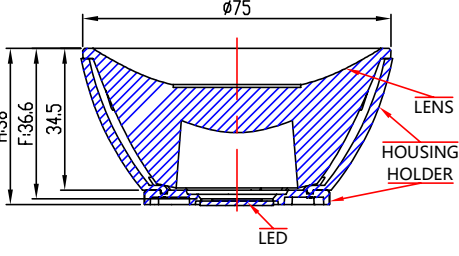




Light Source	CITIZEN CLU038 LES14.5
LED Holder	92.70.412.00
Design Angle	24°±3°

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1.**标记为重点控制尺寸。
 - 2.未注公差按GB/T14486-2008-MT6。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.装配时要求佩戴洁净手套，以防止产品表面被污染。
- Technical Requirements:
1. Dimensions marked with "**" are critical control dimensions.
 2. Unspecified tolerances shall comply with GB/T14486-2008-MT6.
 3. Unspecified fillets and draft angles of the product shall follow the 3D model.
 4. Clean gloves must be worn during assembly to prevent contamination on product surfaces.

PRODUCT BOM				
NO.	PRODUCT NAME	NATA P/N	QTY	MATERIAL/FINISH
①	62-0097	94.62.0097.000	1	PMMA /Clear
②	KA-D75透镜外壳PC 白75H34.5	97.70.119.00	1	PC/ White

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICIAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	

产品规格图				单位	客户产品编号
PRODUCT SPECIFICATION DRAWING				UNIT	CUSTOMER PRODUCT CODE
				mm	KA-D75N-24D-PMMA

Nata®
版本
VERSIONS
K0

产品编码
PRODUCT CODE
91.62.0096.000

产品名称
PRODUCT NAME
62-0096

客户
CUSTOMER
NT