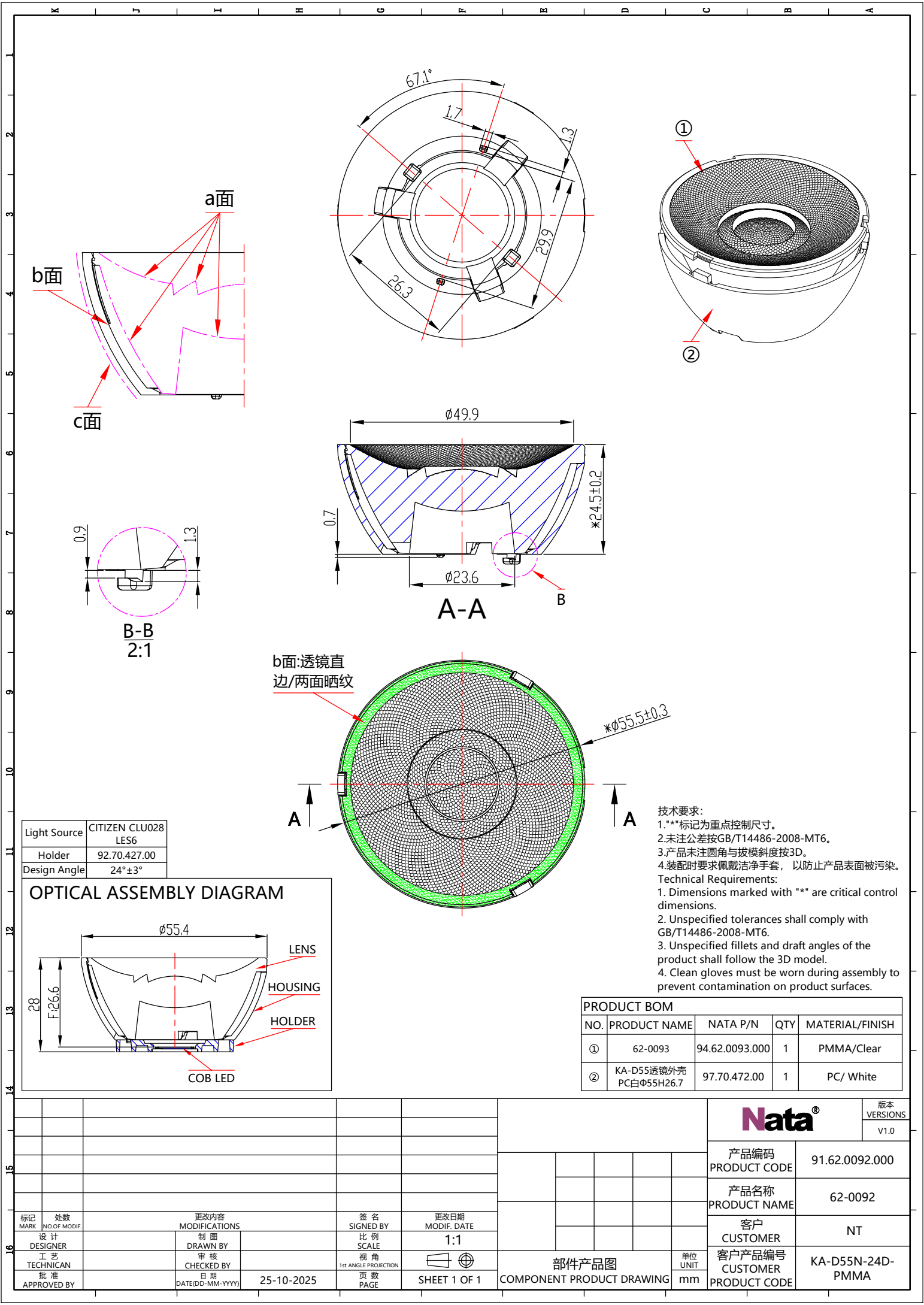
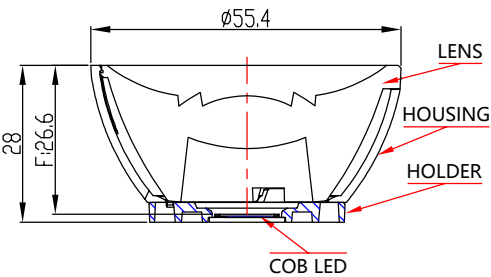




Light Source	CITIZEN CLU028 LES6
Holder	92.70.427.00
Design Angle	24°±3°

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1. "*"标记为重点控制尺寸。
 - 2. 未注公差按GB/T14486-2008-MT6。
 - 3. 产品未注圆角与拔模斜度按3D。
 - 4. 装配时要求佩戴洁净手套，以防止产品表面被污染。
- Technical Requirements:
- 1. Dimensions marked with "*" are critical control dimensions.
 - 2. Unspecified tolerances shall comply with GB/T14486-2008-MT6.
 - 3. Unspecified fillets and draft angles of the product shall follow the 3D model.
 - 4. Clean gloves must be worn during assembly to prevent contamination on product surfaces.

PRODUCT BOM				
NO.	PRODUCT NAME	NATA P/N	QTY	MATERIAL/FINISH
①	62-0093	94.62.0093.000	1	PMMA/Clear
②	KA-D55透镜外壳 PC白Φ55H26.7	97.70.472.00	1	PC/ White

					Nata®		版本 VERSIONS V1.0
					产品编码 PRODUCT CODE	91.62.0092.000	
					产品名称 PRODUCT NAME	62-0092	
					客户 CUSTOMER	NT	
					客户产品编号 CUSTOMER PRODUCT CODE	KA-D55N-24D- PMMA	
标记 MARK	处数 NO. OF MODIF.	更改内容 MODIFICATIONS		签名 SIGNED BY	更改日期 MODIF. DATE		
设计 DESIGNER		制图 DRAWN BY		比例 SCALE	1:1		
工艺 TECHNICIAN		审核 CHECKED BY		视角 1st ANGLE PROJECTION			
批准 APPROVED BY		日期 DATE (DD-MM-YYYY)	25-10-2025	页数 PAGE	SHEET 1 OF 1	部件产品图 COMPONENT PRODUCT DRAWING	单位 UNIT mm