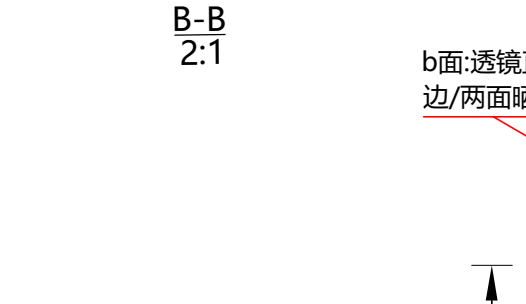
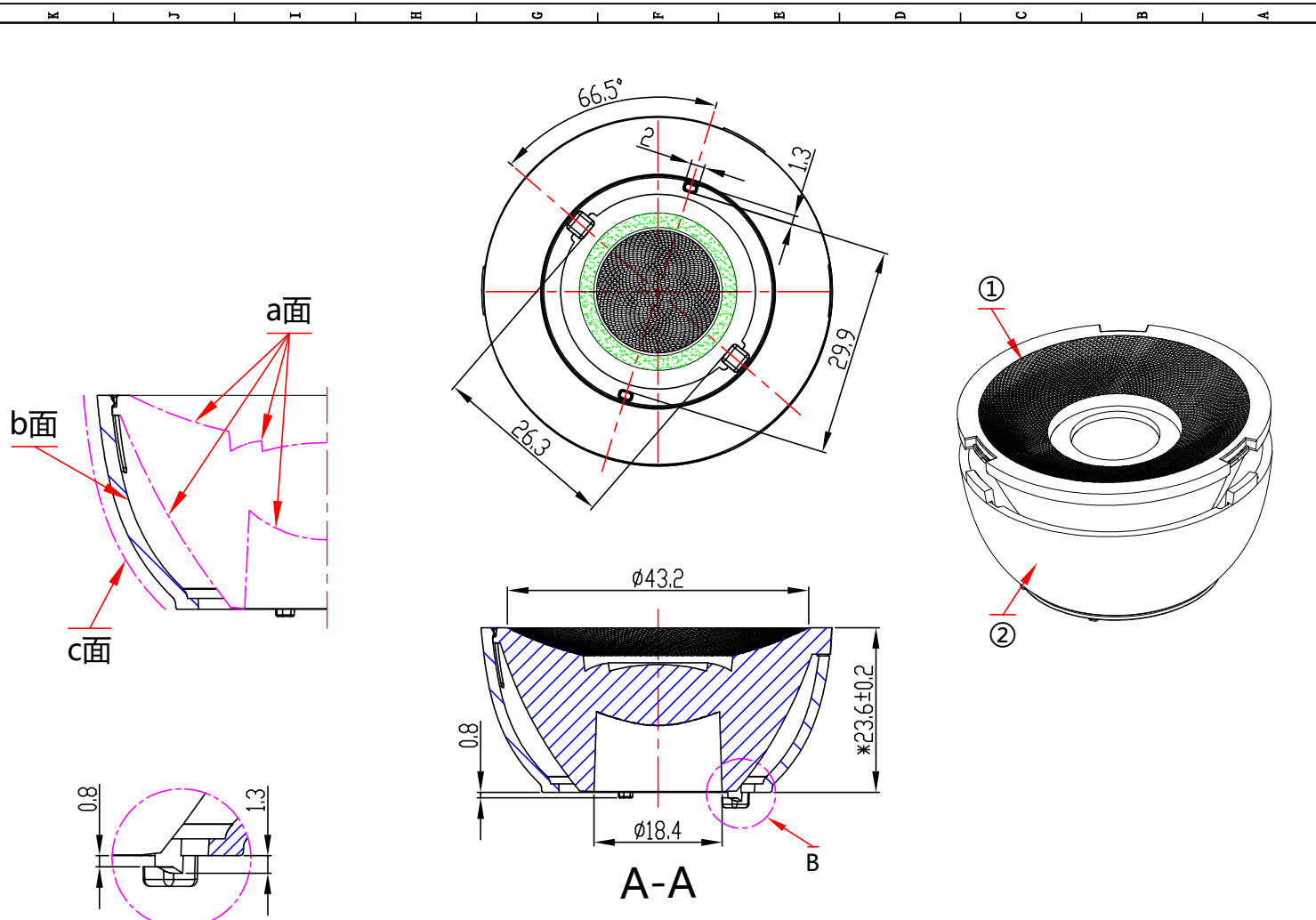
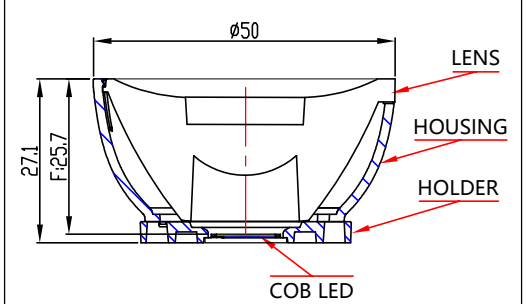




Light Source	CITIZEN CLU028 LES6
Holder	92.70.427.00
Design Angle	$24^\circ \pm 3^\circ$

OPTICAL ASSEMBLY DIAGRAM



标记 MARK	处数 NO. OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER	制图 DRAWN BY	审核 CHECKED BY	比例 SCALE	1:1
工艺 TECHNICAN	日期 DATE (DD-MM-YYYY)	15-10-2024	视角 1st ANGLE PROJECTION	
批准 APPROVED BY			页数 PAGE	SHEET 1 OF 1

技术要求:

1. "*" 标记为重点控制尺寸。
2. 未注公差按 GB/T14486-2008-MT6。
3. 产品未注圆角与拔模斜度按 3D。
4. 装配时要求佩戴洁净手套，以防止产品表面被污染。

Technical Requirements:

1. Dimensions marked with "*" are critical control dimensions.
2. Unspecified tolerances shall comply with GB/T14486-2008-MT6.
3. Unspecified fillets and draft angles of the product shall follow the 3D model.
4. Clean gloves must be worn during assembly to prevent contamination on product surfaces.

PRODUCT BOM

NO.	PRODUCT NAME	NATA P/N	QTY	MATERIAL/FINISH
①	61-0217	94.61.0217.000	1	PMMA/Clear
②	KA-D50透镜外壳PC 白 $\phi 50H25.8$	97.70.454.00	1	PC/ White

				Nata®		版本 VERSIONS V1.0
				产品编码 PRODUCT CODE	91.61.0216.000	
				产品名称 PRODUCT NAME	61-0216	
				客户 CUSTOMER	NT	
				客户产品编号 CUSTOMER PRODUCT CODE	KA-D50N-24D- PMMA	