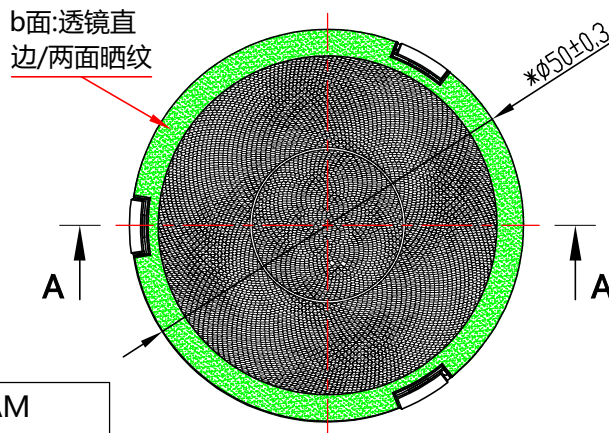
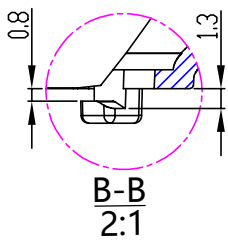
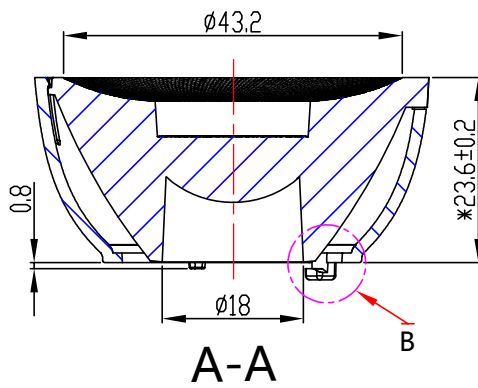
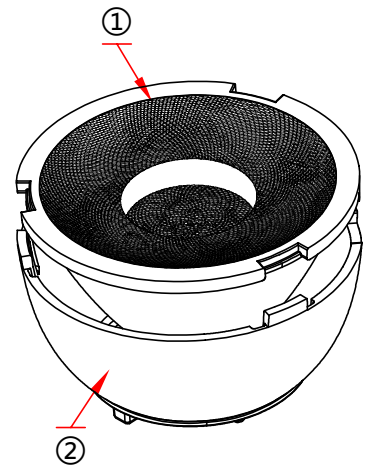
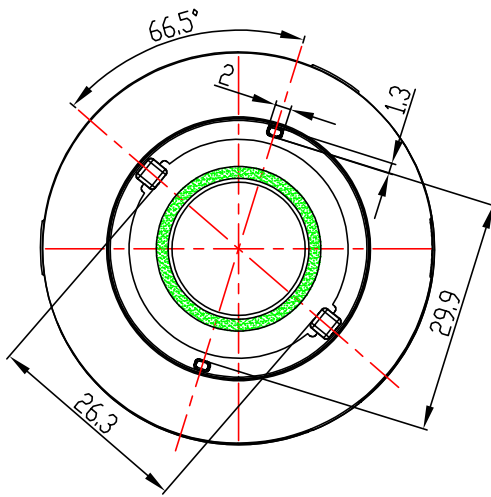
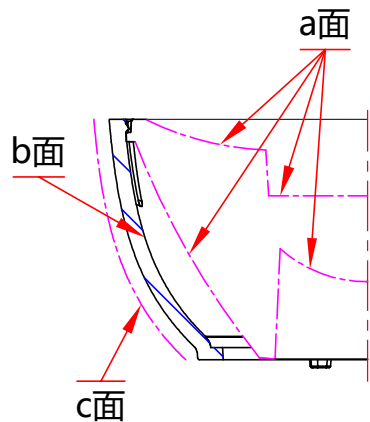
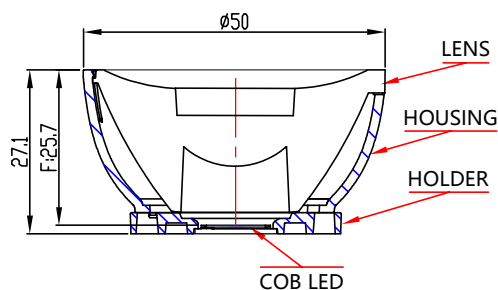




Light Source	CITIZEN CLU028 LES6
Holder	92.70.427.00
Design Angle	18°±3°

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
1. "*"标记为重点控制尺寸。
 2. 未注公差按GB/T14486-2008-MT6。
 3. 产品未注圆角与拔模斜度按3D。
 4. 装配时要求佩戴洁净手套，以防止产品表面被污染。
- Technical Requirements:
1. Dimensions marked with "*" are critical control dimensions.
 2. Unspecified tolerances shall comply with GB/T14486-2008-MT6.
 3. Unspecified fillets and draft angles of the product shall follow the 3D model.
 4. Clean gloves must be worn during assembly to prevent contamination on product surfaces.

PRODUCT BOM				
NO.	PRODUCT NAME	NATA P/N	QTY	MATERIAL/FINISH
①	61-0215	94.61.0215.000	1	PMMA/Clear
②	KA-D50透镜外壳PC 白Ø50H25.8	97.70.454.00	1	PC/ White

标记 MARK	处数 NO. OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER		制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICIAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE (DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1

Nata®				版本 VERSIONS
产品编码 PRODUCT CODE				91.61.0214.000
产品名称 PRODUCT NAME				61-0214
客户 CUSTOMER				NT
客户产品编号 CUSTOMER PRODUCT CODE				KA-D50N-18D- PMMA