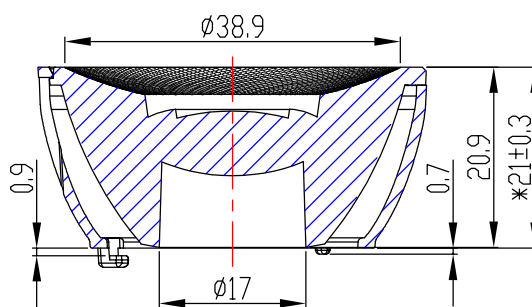
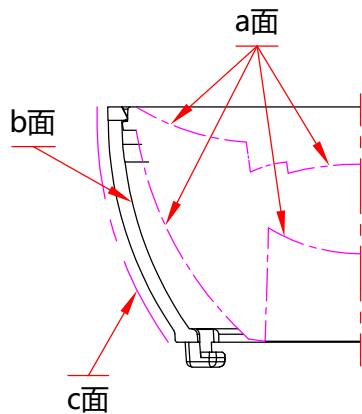
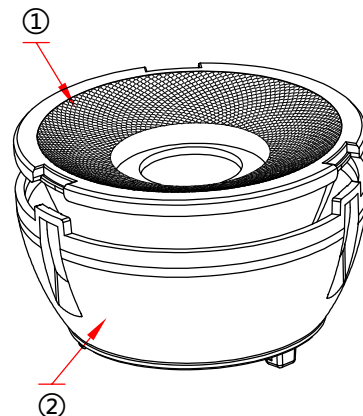
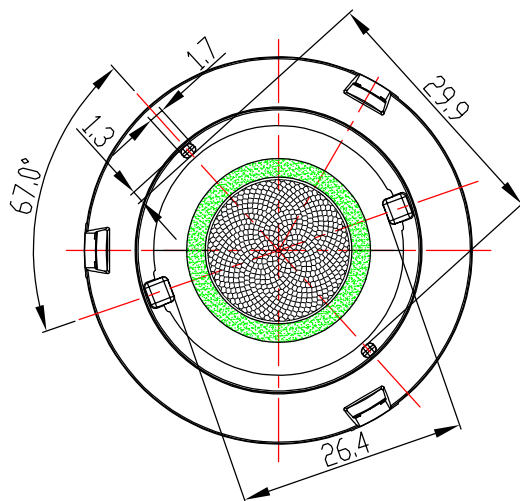
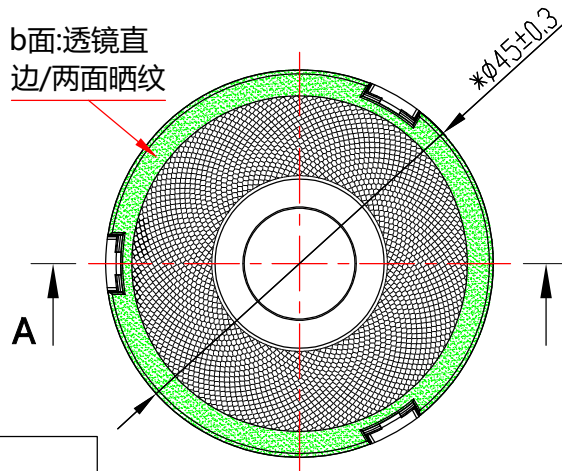


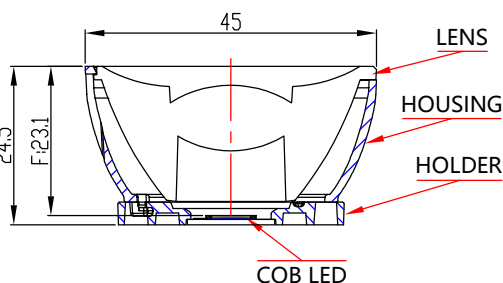


A-A



Light Source	CITIZEN CLU701 LES6
Holder	92.70.427.00
Design Angle	24°±3°

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1.**标记为重点控制尺寸。
 - 2.未注公差按GB/T14486-2008-MT6。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.装配时要求佩戴洁净手套，以防止产品表面被污染。
- Technical Requirements:
1. Dimensions marked with "*" are critical control dimensions.
 2. Unspecified tolerances shall comply with GB/T14486-2008-MT6.
 3. Unspecified fillets and draft angles of the product shall follow the 3D model.
 4. Clean gloves must be worn during assembly to prevent contamination on product surfaces.

PRODUCT BOM				
NO.	PRODUCT NAME	NATA P/N	QTY	MATERIAL/FINISH
①	61-0209	94.61.0209.000	1	PMMA/Clear
②	FD-D45透镜外壳 PC白φ45H23.2	97.70.452.01	1	PC/ White

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICIAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	

Nata®				版本
				VERSIONS
产品编码				V1.0
PRODUCT CODE				91.61.0208.000
产品名称				61-0208
PRODUCT NAME				
客户				NT
CUSTOMER				
客户产品编号				KA-D45N-24D-PMMA
CUSTOMER				
PRODUCT CODE				