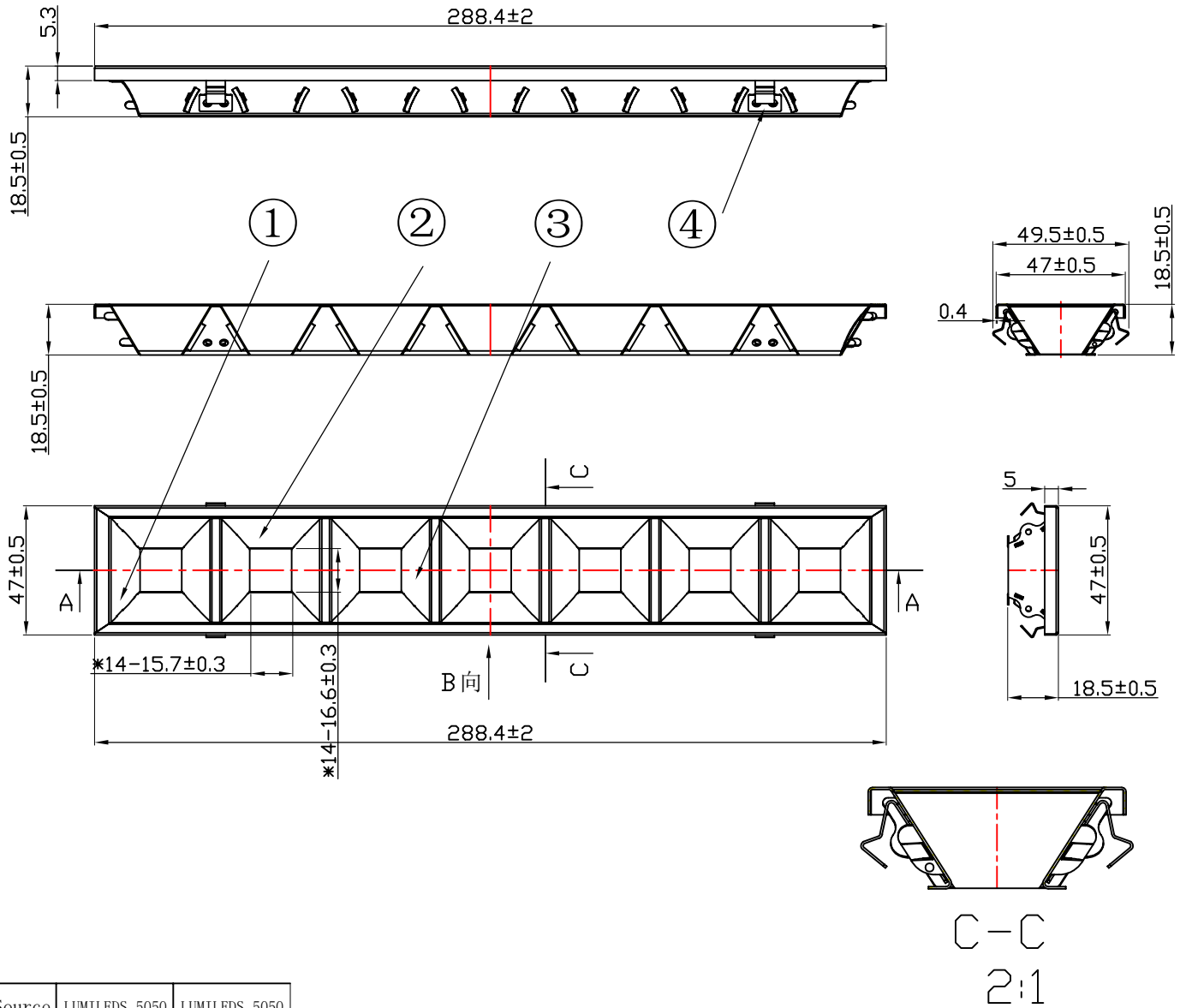


table for unmentioned tolerance in the drawing (unit: mm)				punch angle tolerance in the drawing (unit:degree)		
> 0-5	> 5-30	> 30-90	> 90-150	0-10	10-50	50-120
±0.15	±0.2	±0.4	±0.5	±1°	±0.5°	±0.3°
> 150-250	> 250-400	> 400-700		120-250	250-360	360 above
±0.8	±1.5	±2		±0.2°	±0.166°	±0.085°

"*" Marked for key control dimensions



Light Source	LUMILEDS 5050	LUMILEDS 5050
PlasticHolder		
LENS	LM07126060EM	LM07126080EM
Design Angle	60° ±5°	85° ±5°
Measured Angle	55° *57.5°	77.9° *83°
Efficiency		

物料名称	物料编号	区别描述
6-0845-M	91.06.0845.000	1.Material: t=0.4mm 1100AL H16. 2.Surface treatment: Matt white coating
6-0845-M2	91.06.0845.001	1.Material: t=0.4mm Glossy aluminium/Glossy . 2.Surface treatment: *
6-0845-M3	91.06.0845.002	1.Material: t=0.4mm 97% high reflectance aluminium/Frosted surface 2.Surface treatment: *
6-0845-M4	91.06.0845.003	1.Material: t=0.4mm 1100AL H16. 2.Surface treatment: Matt black coating
6-0845-M5	91.06.0845.004	1.Material: t=0.4mm Matte aluminium/Matte. 2.Surface treatment: *

Technical requirements:
 1. Material: t=0.4mm 1100AL H16.
 2. Surface treatment: Matt black coating 70um-100um.
 3. Drawing size does not include powder thickness.
 4. Product intolerance reference intolerance table.

				P/N: 91.06.0845.003		版本/REV K1	
				产品名称 Product Name		6-0845-M4	
				客户代号 Customer Code		NT	
				客户编号 Customer Item			
标记 Mark	处数 Amended Times	更改内容 Amended Content	签名 Signature	更改日期 Amended Date	方案图 Engineering drawings		
设计 Designer		制图 Drawing by	比例 Proportion	1:1			
工艺 Technology		审核 Auditor	视角 View				
批准 Approval		日期 Date	页数 Page	共1页 第1页			
		2022.8.15					
				图档路径 The path of file			
						Nata®	