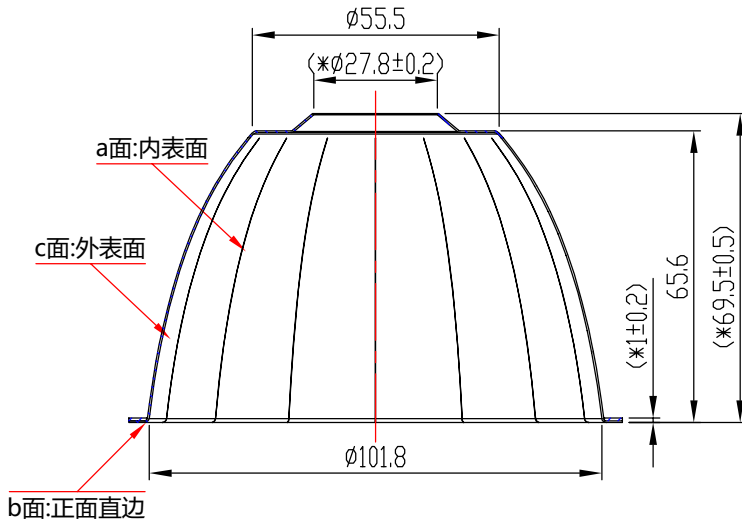
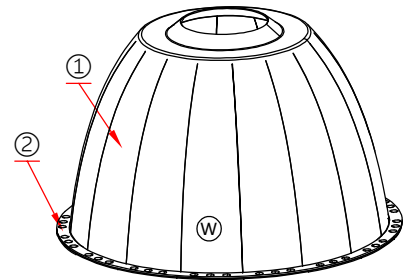
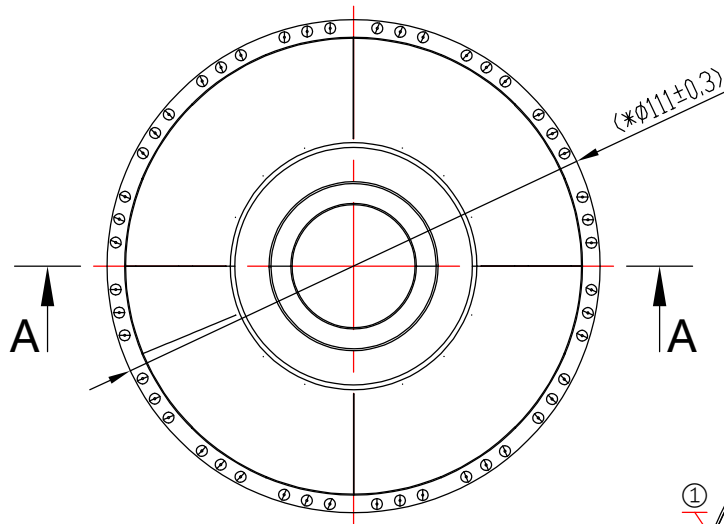


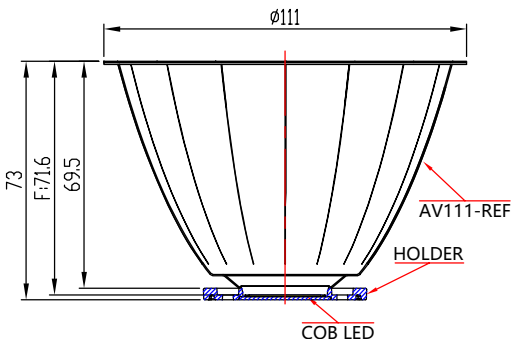


A-A



Light Source	CITIZEN CLU04x LES22
Design Angle	40°±3° (W)
24×24 LED Holder	92.70.548.00
28×28 LED Holder	92.70.549.00

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1.**标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QTY	MATERIAL/FINISH
①	4-2204-Lx	94.04.2204.00x	1	t=0.4mm High reflectivity aluminum material (sand surface)
②	4寸111铝环	97.76.643.00	1	T=0.6mm 1060AL

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	SHEET 1 OF 1
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	
		15-07-2026		

Nata®		版本	V1.0
产品编码	PRODUCT CODE	91.04.2413.002	
产品名称	PRODUCT NAME	4-2413-LM3	
客户	CUSTOMER	NT	
客户产品编号	CUSTOMER PRODUCT CODE	AV111B-27.8H69.5-W	
切合杯组件			