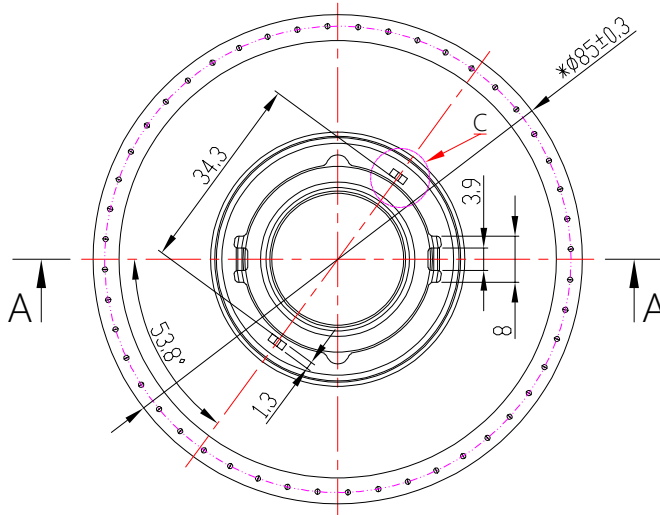
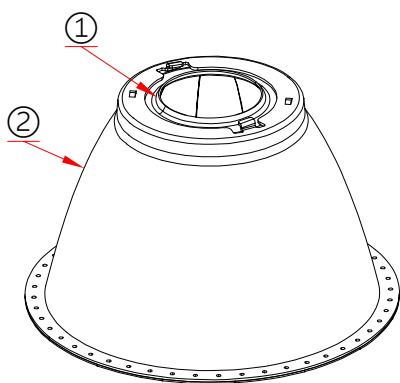
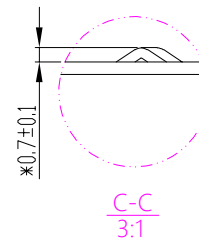
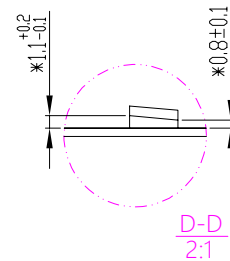
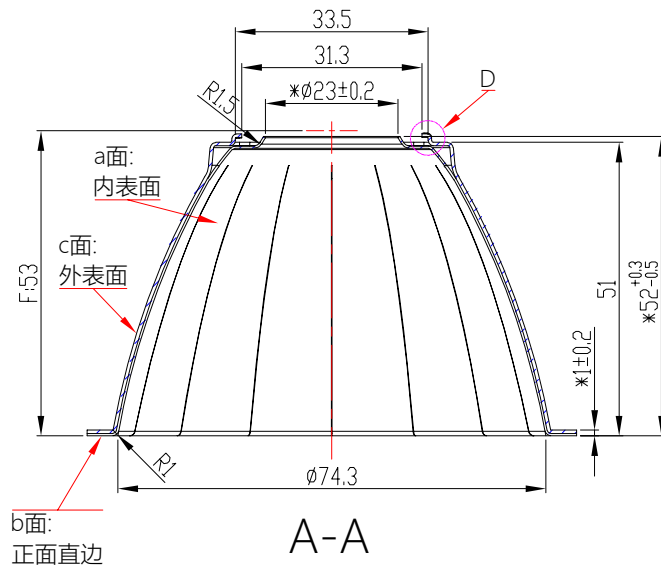
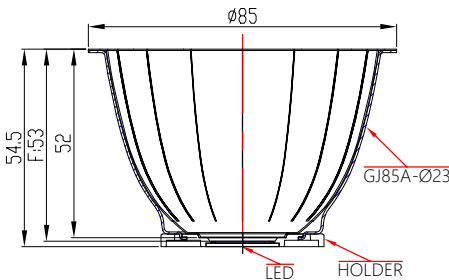


参考图纸	√
开模图纸	
生产图纸	



Light Source	LUMILEDS LUXEON COB 1208 LES15
Plastic Holder	92.70.411.00
Metal Adapter	
Design Angle	24°±3
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按尺寸公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	3-2913-A	94.03.2913.000	1	T=0.4mm MIRO 98AX20
②	3-2914-A	94.03.2914.000	1	T=0.6mm 1060AL H22/洗油

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER		制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICIAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1
		23-11-2024		

					Nata[®]		版本 VERSION	
							V1.1	
DIMENSION TOLERANCE TABLE(UNLESS OTHERWISE STATED) 未注尺寸公差表					产品编码 PRODUCT CODE		91.03.2912.000	
> 0-5 > 5-30 > 30-90 > 90-150 > 150-250 > 250-400 > 400-700					产品名称 PRODUCT NAME		3-2912-L	
±0.15 ±0.2 ±0.4 ±0.5 ±0.8 ±1.5 ±2					客户代号 CUSTOMER ID		NT	
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE) 角度公差表 (单位: 度)					客户编号 CUSTOMER CODE		GJ85A-24D切合反光罩 Ø23凸孔	
> 0-10 > 10-50 > 50-120 > 120-250 > 250-360					单位 UNIT mm			
±1° ±0.5° ±0.3° ±0.2° ±0.166°								
部件产品图 COMPONENT PRODUCT DRAWING								