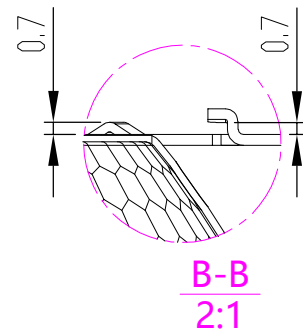
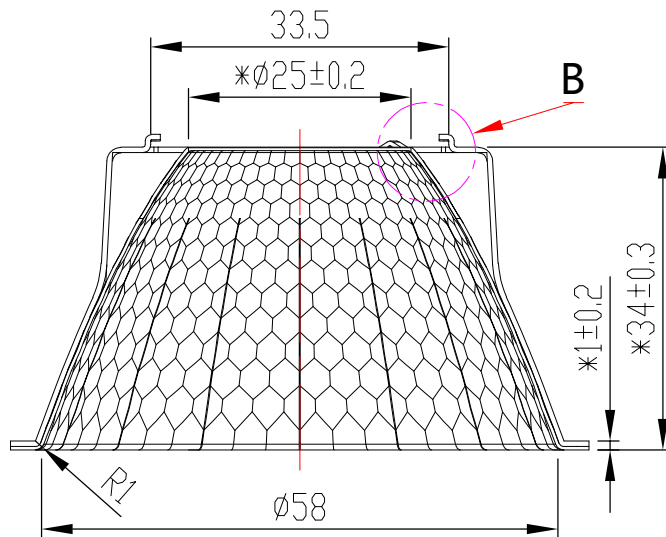
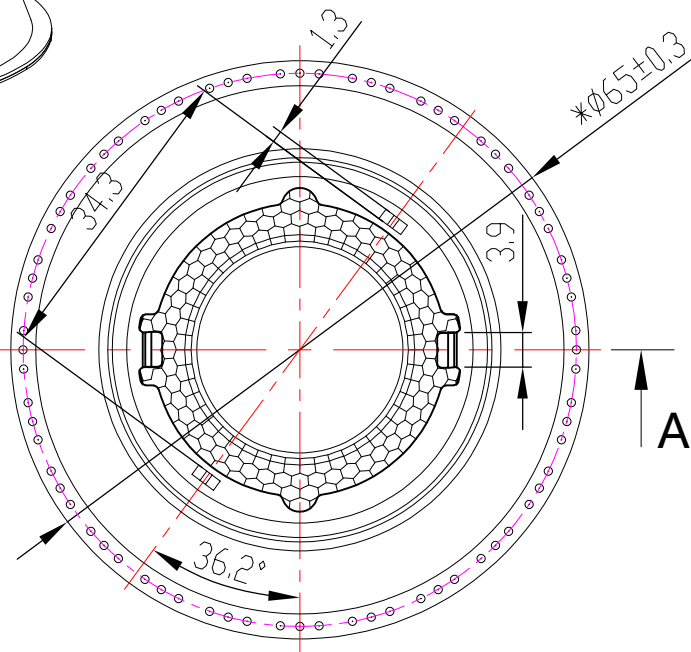
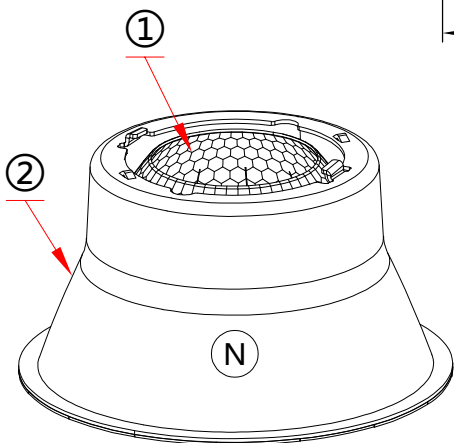


报价图纸	
开模图纸	√
生产图纸	

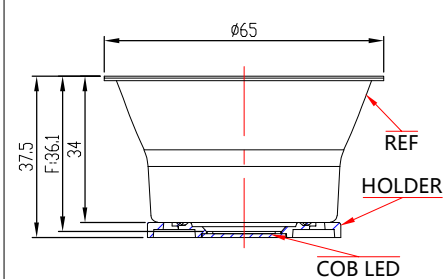


A-A



Light Source	CITIZEN CLU038 LES14.5
PlasticHolder	92.70.412.00
Design Angle	18°±3°
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	PCS	MATERIAL/FINISH
①	2-3053-A	94.02.3053.000	1	T=0.4mm High reflectivity aluminum(Mirror surface)
②	2-3149-A	94.02.3149.000	1	T=0.4mm 1060AL H24/

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	
		21-07-2025		

DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)						
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)						
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360		
±1°	±0.5°	±0.3°	±0.2°	±0.166°		
部件产品图						单位
COMPONENT PRODUCT DRAWING						UNIT
						mm

Nata [®]		版本
		VERSIONS
		V1.0
产品编码	91.02.3118.000	
PRODUCT CODE		
产品名称	2-3118-LM	
PRODUCT NAME		
客户	NT	
CUSTOMER		
客户产品编号	AVD65A-18D-25H34	
CUSTOMER		
PRODUCT CODE	反光杯	