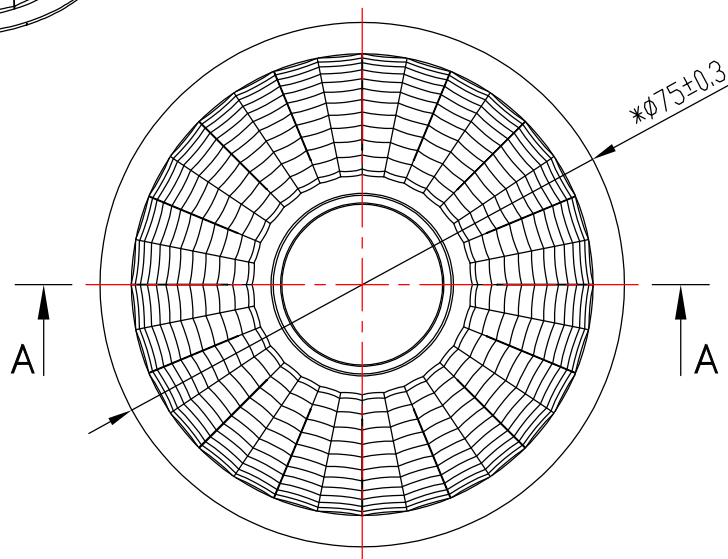
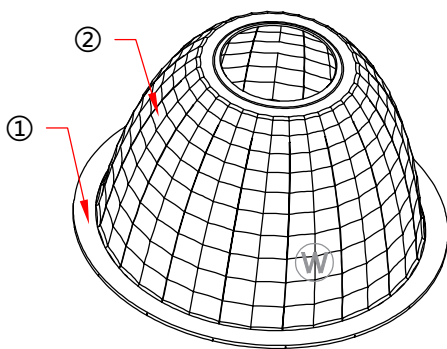
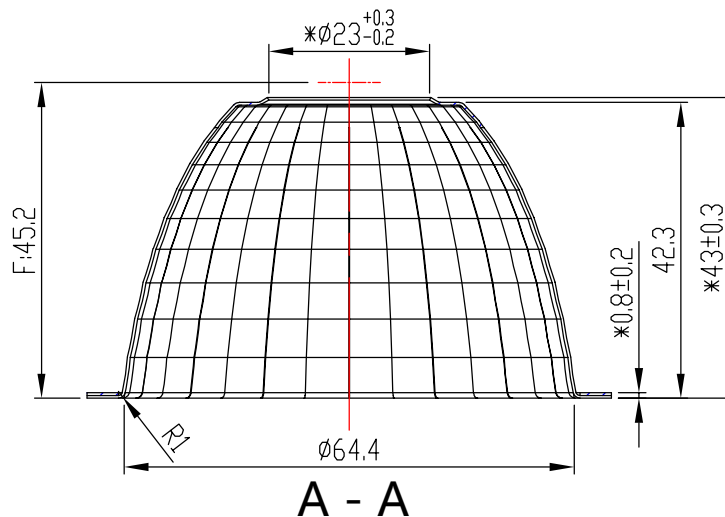
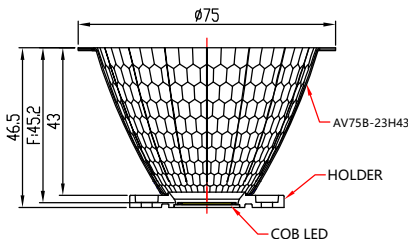




Light Source	CITIZEN CLU038 LES14.5
PlasticHolder	92.70.121.00
Design Angle	38°±3°
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

1. "*"标记为重点控制尺寸。
2. 未注公差按公差表。
3. 产品未注圆角与拔模斜度按3D。
4. 产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	铝圈	97.76.692.00	1	T=0.6mm 1060AL H22
②	2-3086-L	94.02.3086.000	1	T=0.4mm High reflectivity aluminum(Mirror surface)

Nata®

版本
VERSIONS
V1.0产品编码
PRODUCT CODE 91.02.3085.000产品名称
PRODUCT NAME 2-3085-LM客户代号
CUSTOMER ID NT客户编号
CUSTOMER CODE AV75B-38D-23H43
反光杯DIMENSION TOLERANCE TABLE
(UNLESS OTHERWISE STATED)

> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE
(UNLESS OTHERWISE STATED) (ANGLE)

> 0-10	> 10-50	> 50-120	> 120-250	> 250-360
±1°	±0.5°	±0.3°	±0.2°	±0.166°

部件产品图
COMPONENT PRODUCT DRAWING单位
UNIT
mm

标记 MARK	处数 NO. OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER		制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICIAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE (DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1