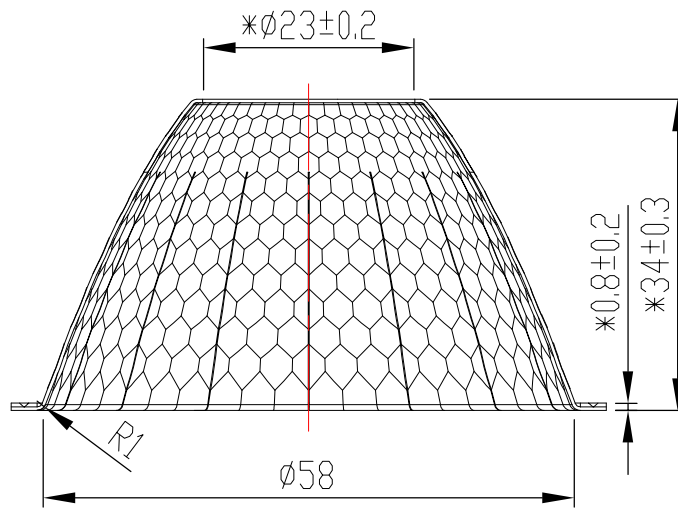
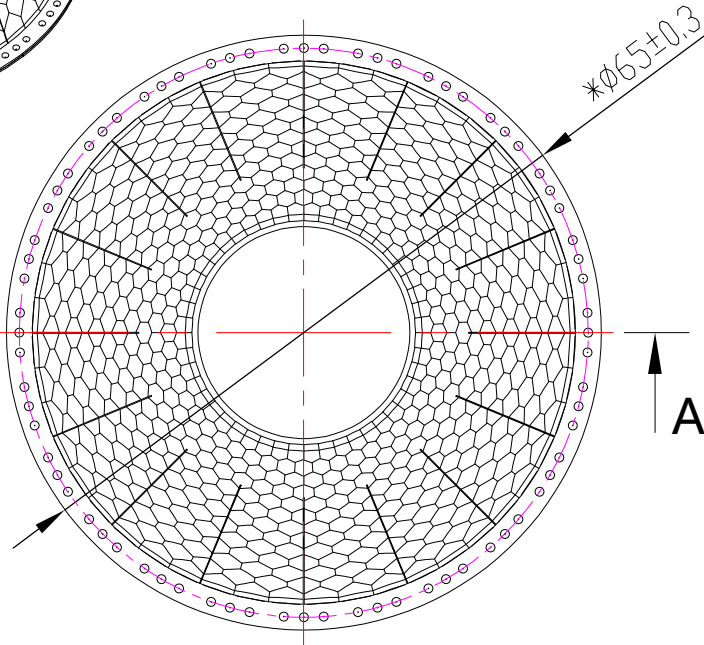
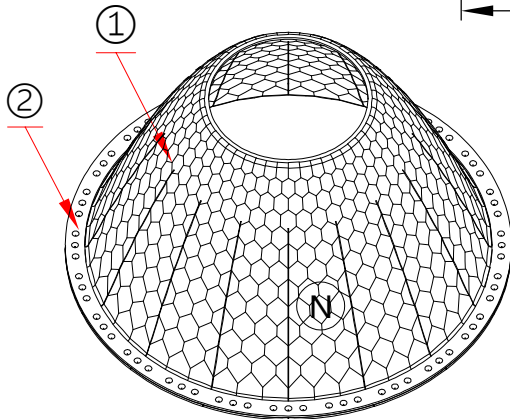


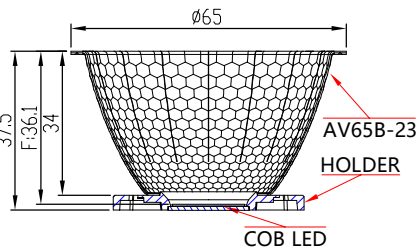


A-A



Light Source	CITIZEN CLU038 LES14.5
Plastic Holder	92.70.121.00
Design Angle	18°±3°
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM

NO.	PRODUCT NAME	PRODUCT CODE	PCS	MATERIAL/FINISH
①	2-3053-A	94.02.3053.000	1	T=0.4mm High reflectivity aluminum(Mirror surface)
②	2寸65铝杯-内径59.7H0.4	97.77.261.01	1	T=0.4mm 1060AL H24/

Nata®

版本

V1.0

产品编码
PRODUCT CODE

91.02.3052.000

产品名称
PRODUCT NAME

2-3052-LM

客户
CUSTOMER

NT

客户产品编号
CUSTOMER
PRODUCT CODEAVD65B-18D-23H34
反光杯DIMENSION TOLERANCE TABLE
(UNLESS OTHERWISE STATED)

> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE
(UNLESS OTHERWISE STATED) (ANGLE)

> 0-10	> 10-50	> 50-120	> 120-250	> 250-360
±1°	±0.5°	±0.3°	±0.2°	±0.166°

部件产品图

COMPONENT PRODUCT DRAWING

单位
UNIT
mm

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER	LZJ	制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1

21-07-2025

SHEET 1 OF 1