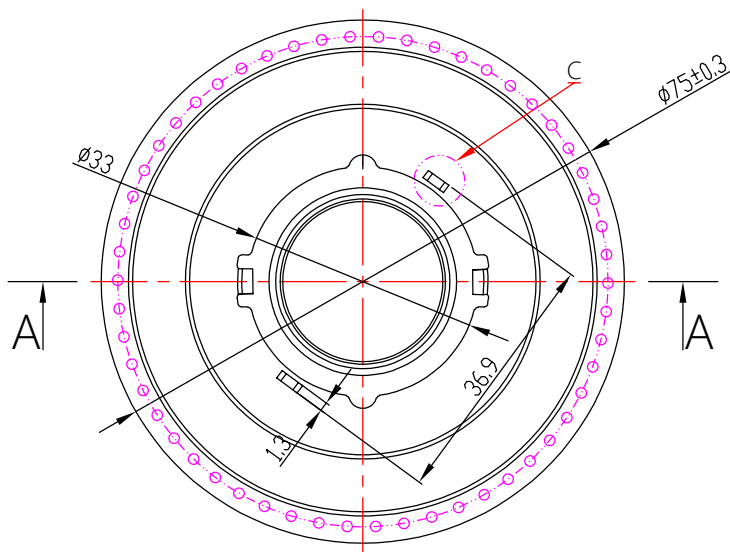
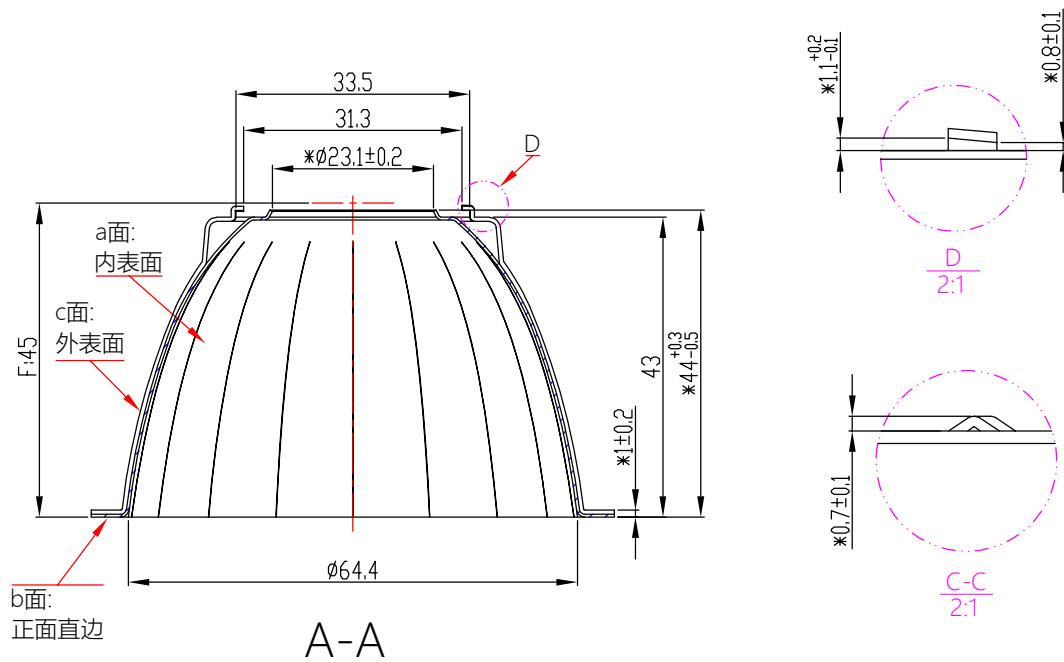
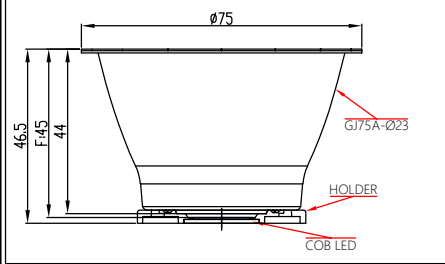


|      |   |
|------|---|
| 参考图纸 | √ |
| 开模图纸 |   |
| 生产图纸 |   |



|                |                                |
|----------------|--------------------------------|
| Light Source   | LUMILEDS LUXEON COB 1208 LES15 |
| PlasticHolder  | 92.70.411.00                   |
| Metal Adapter  |                                |
| Design Angle   | 36°±3°                         |
| Measured Angle |                                |
| Efficiency     |                                |

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."\*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

| PRODUCT BOM |              |                |          |                       |
|-------------|--------------|----------------|----------|-----------------------|
| NO.         | PRODUCT NAME | PRODUCT CODE   | QUANTITY | MATERIAL/FINISH       |
| ①           | 2-1779-A2    | 94.02.1779.101 | 1        | T=0.4mm MIRO 98AX20   |
| ②           | 2-2875-A     | 94.02.2872.000 | 1        | T=0.6mm 1060AL H22/洗油 |

|             |             |                  |                      |              |
|-------------|-------------|------------------|----------------------|--------------|
| 标记          | 处数          | 更改内容             | 签名                   | 更改日期         |
| MARK        | NO.OF MODIF | MODIFICATIONS    | SIGNED BY            | MODIF. DATE  |
| 设计          |             | 制图               | 比例                   | 1:1          |
| DESIGNER    |             | DRAWN BY         | SCALE                |              |
| 工艺          |             | 审核               | 视角                   |              |
| TECHNICAN   |             | CHECKED BY       | 1st ANGLE PROJECTION |              |
| 批准          |             | 日期               | 页数                   | SHEET 1 OF 1 |
| APPROVED BY |             | DATE(DD-MM-YYYY) | PAGE                 |              |

| DIMENSION TOLERANCE TABLE<br>(UNLESS OTHERWISE STATED)     |         |          |           |           |           |           |
|------------------------------------------------------------|---------|----------|-----------|-----------|-----------|-----------|
| > 0-5                                                      | > 5-30  | > 30-90  | > 90-150  | > 150-250 | > 250-400 | > 400-700 |
| ±0.15                                                      | ±0.2    | ±0.4     | ±0.5      | ±0.8      | ±1.5      | ±2        |
| PUNCH TOLERANCE TABLE<br>(UNLESS OTHERWISE STATED) (ANGLE) |         |          |           |           |           |           |
| > 0-10                                                     | > 10-50 | > 50-120 | > 120-250 | > 250-360 |           |           |
| ±1°                                                        | ±0.5°   | ±0.3°    | ±0.2°     | ±0.166°   |           |           |
| 部件产品图                                                      |         |          |           |           |           | 单位        |
| COMPONENT PRODUCT DRAWING                                  |         |          |           |           |           | UNIT      |
|                                                            |         |          |           |           |           | mm        |

|                   |                      |          |
|-------------------|----------------------|----------|
| Nata <sup>®</sup> |                      | 版本       |
|                   |                      | VERSIONS |
|                   |                      | K2       |
| 产品编码              | 91.02.2873.000       |          |
| PRODUCT CODE      |                      |          |
| 产品名称              | 2-2873-L             |          |
| PRODUCT NAME      |                      |          |
| 客户代号              | NT                   |          |
| CUSTOMER ID       |                      |          |
| 客户编号              | AV75A-36D切合反光罩-Ø23凸孔 |          |
| CUSTOMER CODE     |                      |          |