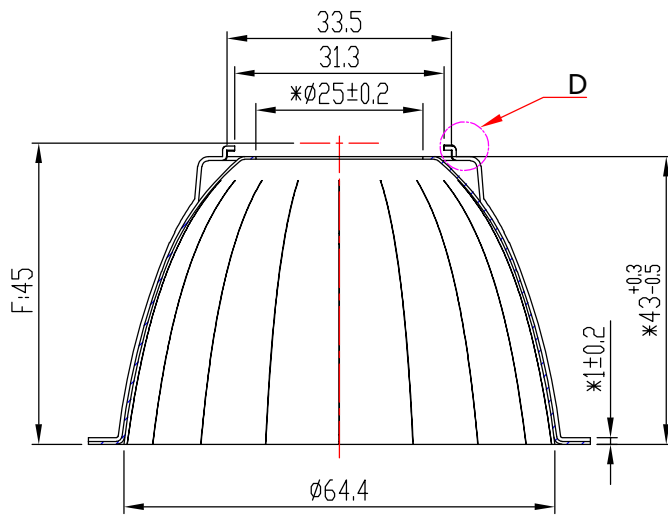
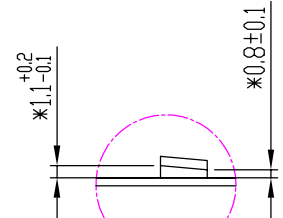


参考图纸

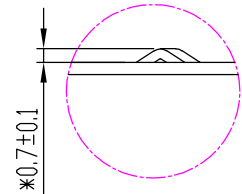


A-A



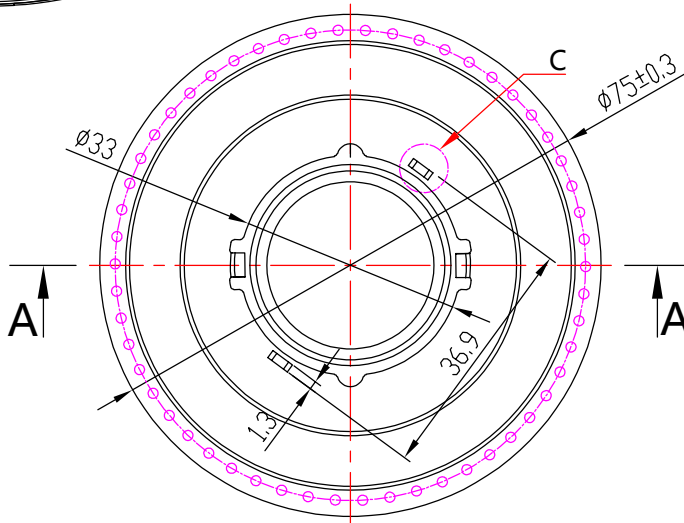
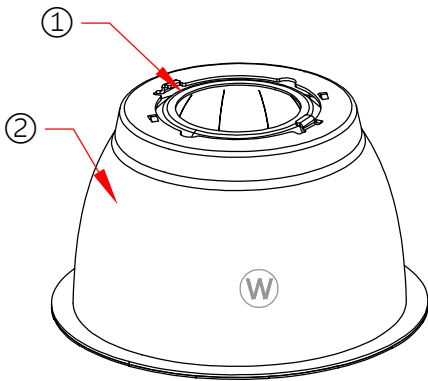
D

2:1



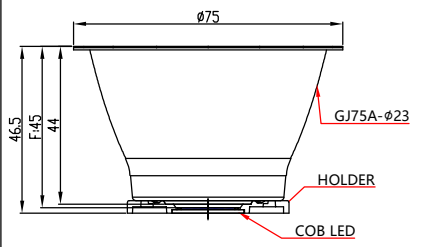
C-C

2:1



Light Source	CITIZEN CLU038 LES14.5
Plastic Holder	92.70.411.00
Metal Adapter	
Design Angle	$36^\circ \pm 3^\circ$
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	2-1779-A2	94.02.1779.101	1	T=0.4mm MIRO 98AX20
②	2-2875-A	94.02.2872.000	1	T=0.6mm 1060AL H22/洗油

Nata®

版本
VERSIONS
K2

产品编码
PRODUCT CODE 91.02.2873.001

产品名称
PRODUCT NAME 2-2873-L2

客户代号
CUSTOMER ID NT

客户编号
CUSTOMER CODE AV75A-36D-25H43
反光杯

DIMENSION TOLERANCE TABLE

(UNLESS OTHERWISE STATED)

> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE

(UNLESS OTHERWISE STATED) (ANGLE)

> 0-10	> 10-50	> 50-120	> 120-250	> 250-360
±1°	±0.5°	±0.3°	±0.2°	±0.166°

部件产品图
COMPONENT PRODUCT DRAWING

单位
UNIT
mm

标记 MARK	处数 NO. OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER		制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICIAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE (DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1