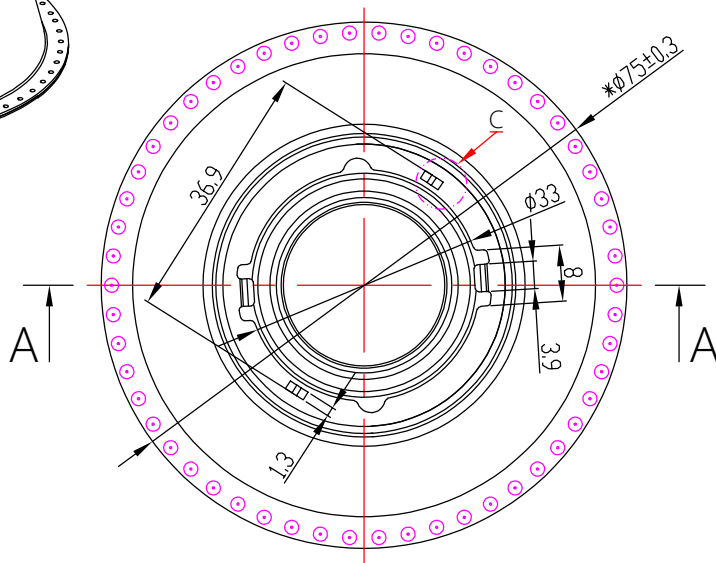
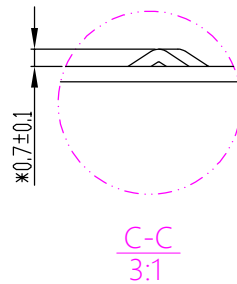
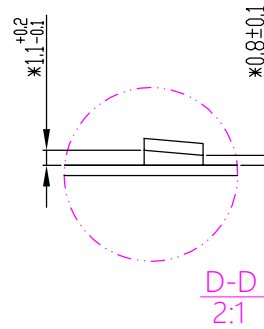
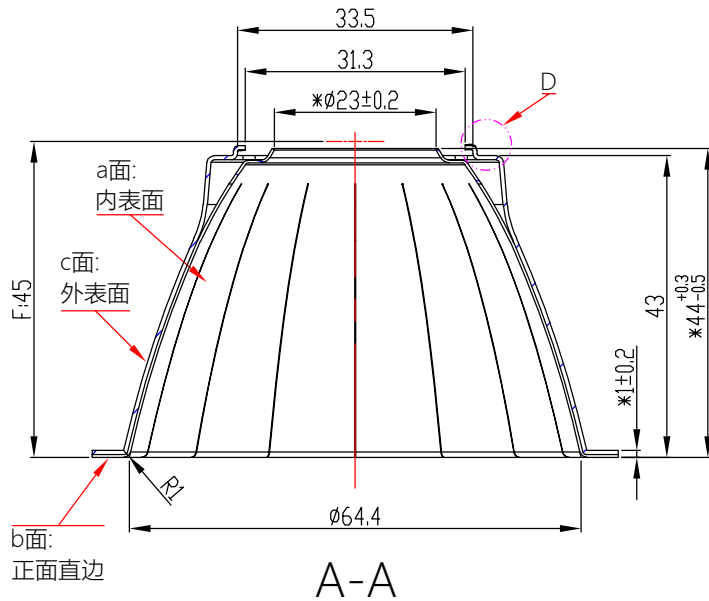
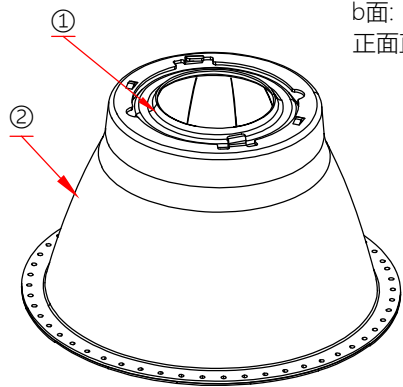
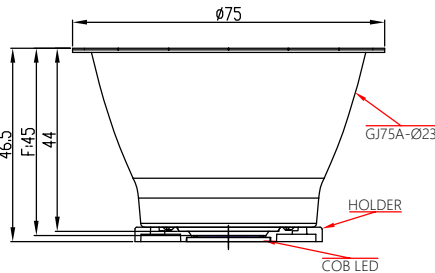


参考图纸	√
开模图纸	
生产图纸	



Light Source	LUMILEDS LUXEON COB 1208 LES15
Plastic Holder	92.70.411.00
Metal Adapter	
Design Angle	24°±3°
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	2-2871-A	94.02.2871.000	1	T=0.4mm MIRO 98AX20
②	2-2872-A	94.02.2872.000	1	T=0.6mm 1060AL H22/洗油

标记 MARK	处数 NO.OF MODIF	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER		制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICIAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1
		21-11-2024		

DIMENSION TOLERANCE TABLE(UNLESS OTHERWISE STATED)						
未注尺寸公差表						
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)						
角度公差表 (单位: 度)						
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360		
±1°	±0.5°	±0.3°	±0.2°	±0.166°		
部件产品图 COMPONENT PRODUCT DRAWING						单位 UNIT mm

Nata [®]		版本 VERSIONS V1.1
产品编码 PRODUCT CODE	91.02.2870.000	
产品名称 PRODUCT NAME	2-2870-L	
客户代号 CUSTOMER ID	NT	
客户编号 CUSTOMER CODE	GJ75A-24D切合反 光罩-Ø23凸孔	