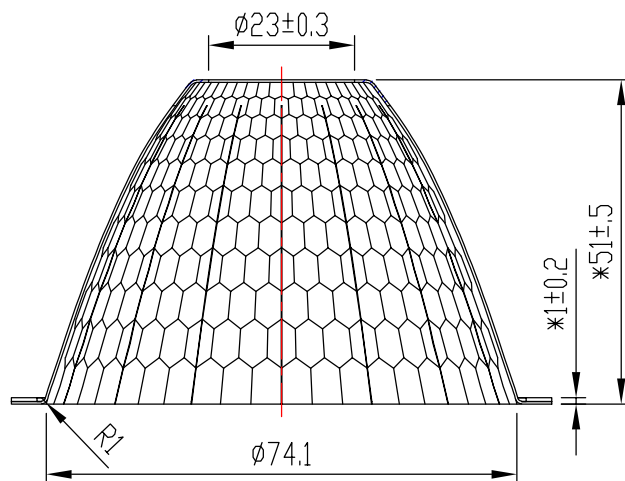
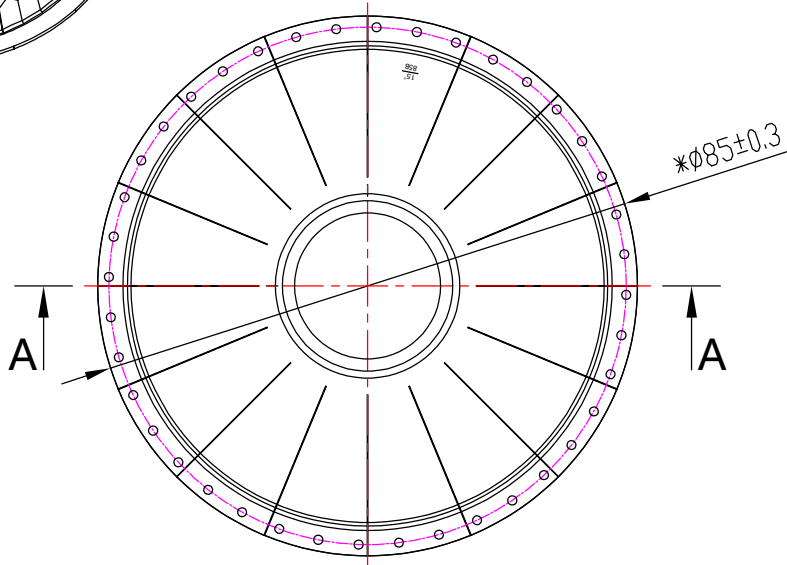
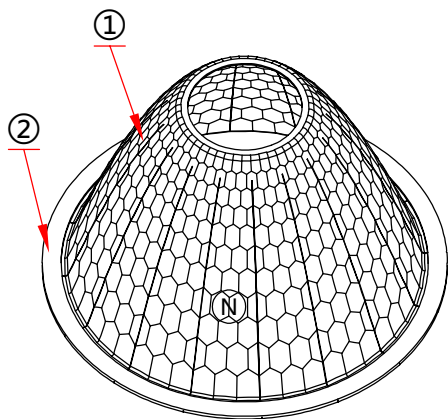


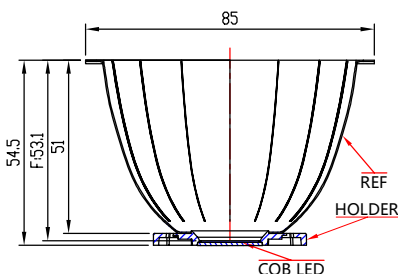


A-A



Light Source	CITIZEN CLU038 LES14.5
PlasticHolder	92.70.121.00
Design Angle	$15^{\circ} \pm 3^{\circ}$
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

1. "*"标记为重点控制尺寸。
2. 未注公差按尺寸公差表。
3. 产品未注圆角与拔模斜度按3D。
4. 产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	3-2500-A		1	T=0.4mm High reflectivity aluminum(Mirror surface)
②	铝圈	97.76.693.01	1	T=0.6mm 1060AL H22

标记	处数	更改内容	签名	更改日期
MARK	NO. OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICIAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	
		27-12-2025		

							Nata® VERSIONS V1.0	
DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)							产品编码 PRODUCT CODE	91.03.2853.004
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700	产品名称 PRODUCT NAME	3-2853-LM5
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2		
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)							客户 CUSTOMER	NT
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360				
±1°	±0.5°	±0.3°	±0.2°	±0.166°			客户产品编号 CUSTOMER PRODUCT CODE	AV85B-15D-23H51 反光杯
部件产品图 COMPONENT PRODUCT DRAWING							单位 UNIT	
							mm	