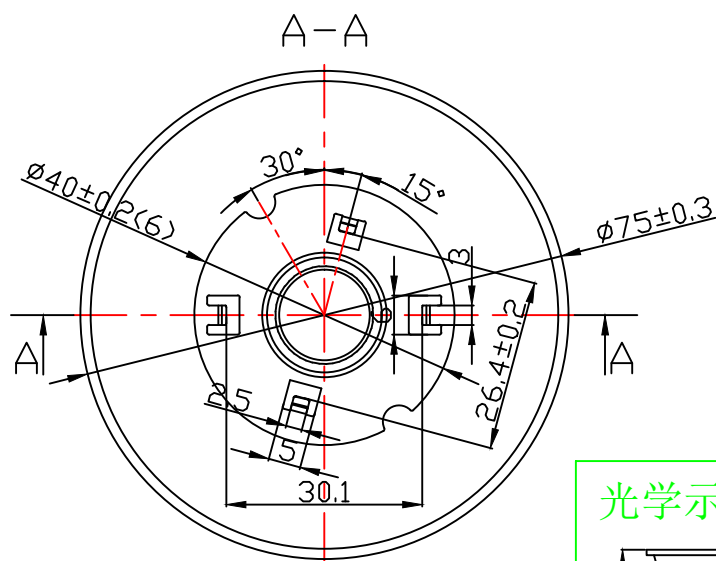
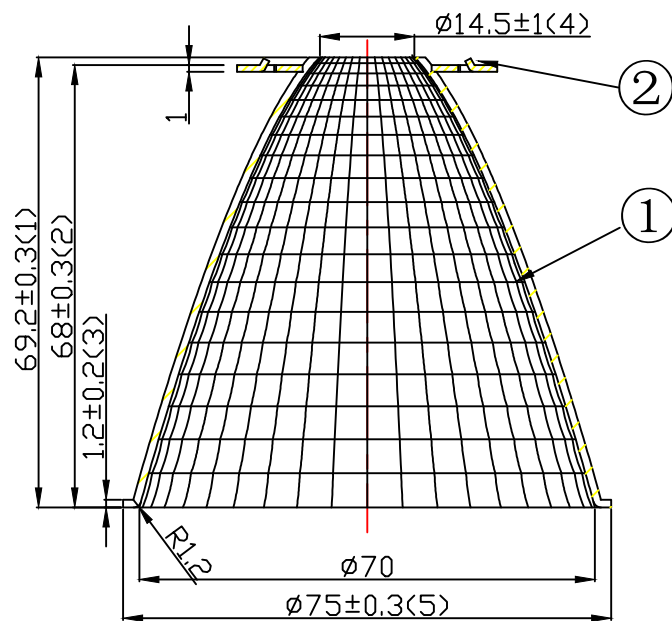


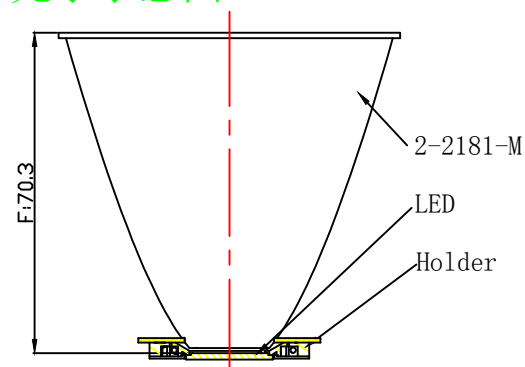
Product bill of material				
Serial number	material name	Masterial number	NO.	Describe
①	2-2165-H	94. 02. 2165. 000	1	Material:T=1.2mm 1090AL
②	2-2181-M Metal Adaptor	97. 76. 774. 08	1	Material:T=1.0mm 1060 H22

table for unmentioned tolerance in the drawing (unit: mm)			punch angle tolerance in the drawing (unit: degree)		
0-5	5-30	30-120	0-10	10-50	50-120
±0.15	±0.2	±0.5	±1°	±0.5°	±0.3°
120-250	250-400	400-700	120-250	250-360	360 above
±0.8	±1.5	±2	±0.2°	±0.166°	±0.083°



Light Source	LUMILEDS CXM-14-AC30 LES14.5
PlasticHolder	BJB 47.360.1010
Metal Adaptor	
Design requirement	$25^{\circ} \pm 3^{\circ}$
Measured result	25.6°

光学示意图

[illegible]