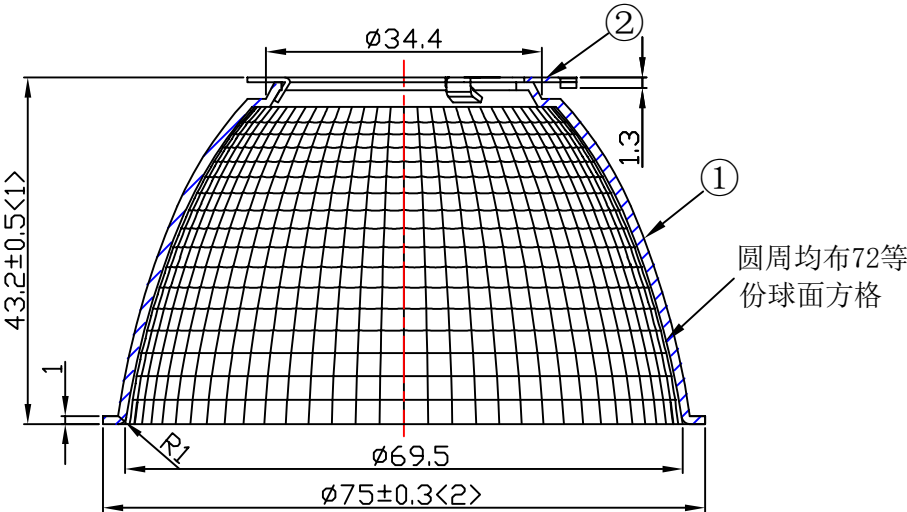


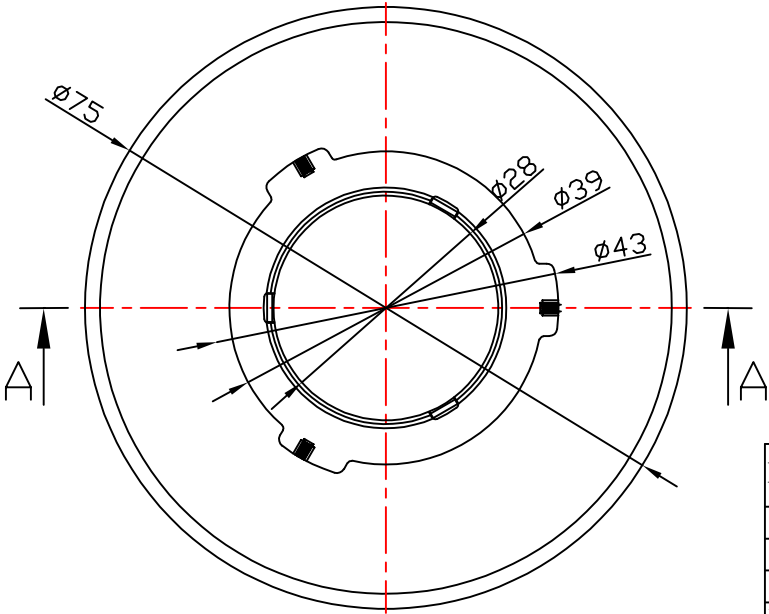
Product bill of material

Serial number	material name	Masterial number	NO.	Describe
①	2-1677-A3	94.02.1677.002	1	Material:T=1.0 1090AL
②	020372	97.76.372.00	1	Material:T=0.6 SUS304

table for unmentioned tolerance in the drawing (unit: mm)			punch angle tolerance in the drawing (unit:degree)		
0-5	5-30	30-120	0-10	10-50	50-120
±0.15	±0.2	±0.5	±1°	±0.5°	±0.3°
120-250	250-400	400-700	120-250	250-360	360 above
±0.8	±1.5	±2	±0.2°	±0.166°	±0.083°

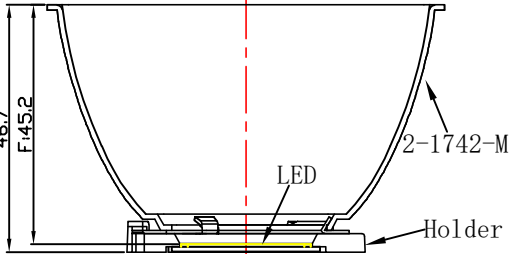


A-A



Light Source	CITIZEN CLU044 LES22
PlasticHolder	92.70.136.00
Metal Adapter	
Design Angle	40° ±3°
Measured Angle	42°
Efficiency	

光学装配示意图



Mark	Amended Times	Amended Content	Signature	Amended Date
Controll Version	A0	Design Version	K0	Client Version
Designer		Drawing by	Proportion	1:1
Technology		Auditor	View	
Approval		Date	2018.07.01	Page
				Total_ Page_

Nata®
NATA Lighting Co.,Ltd

Customer Item	
Customer Code	NT
Product Number	
Product Name	2-1742-M