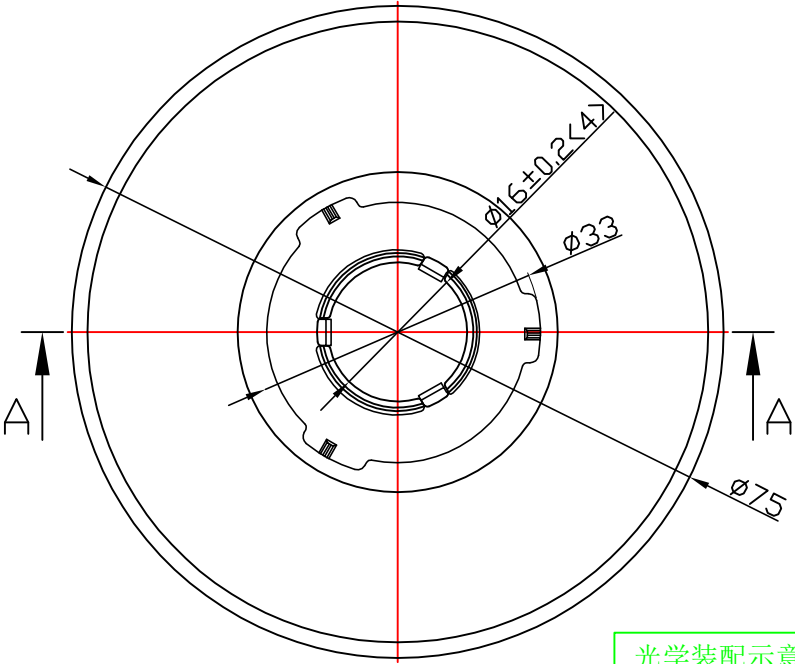
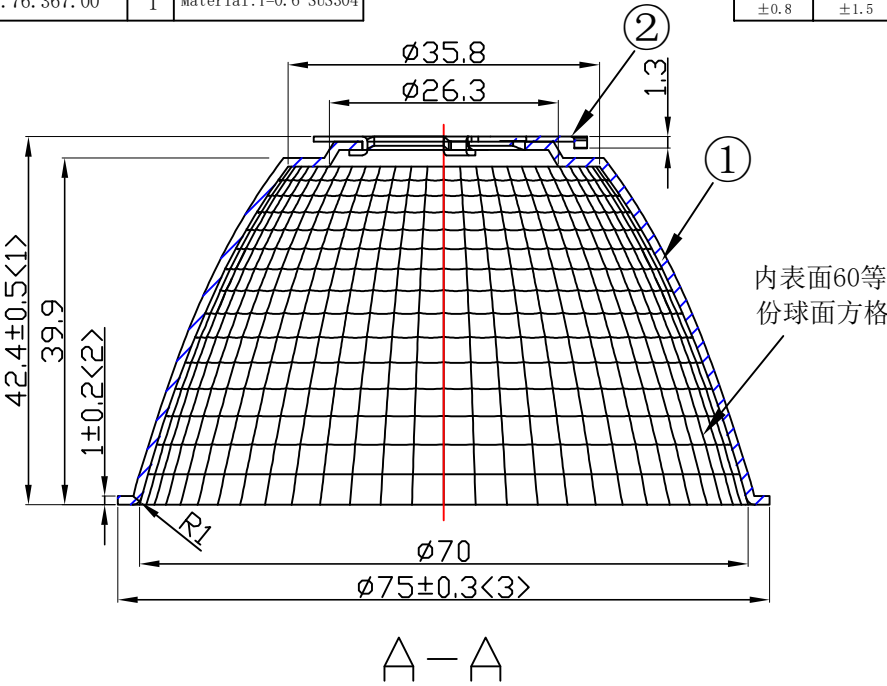


Product bill of material

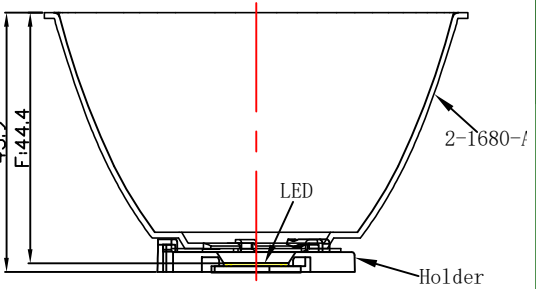
Serial number	material name	Masterial number	NO.	Describe
①	2-1681-A	94.02.1681.000	1	Material:T=1.0 1090AL
②	020367	97.76.367.00	1	Material:T=0.6 SUS304

table for unmentioned tolerance in the drawing (unit: mm)			punch angle tolerance in the drawing (unit:degree)		
0-5	5-30	30-120	0-10	10-50	50-120
±0.15	±0.2	±0.5	±1°	±0.5°	±0.3°
120-250	250-400	400-700	120-250	250-360	360 above
±0.8	±1.5	±2	±0.2°	±0.166°	±0.083°



Light Source	CREE CXA1512
PlasticHolder	92.70.127.00
Metal Adaptor	
Design Angle	24±3°
Measured Angle	23.5°
Efficiency	

光学装配示意图



Mark	Amended Times	Amended Content	Signature	Amended Date
Controll Version	A1	Design Version	K0	
Designer		Drawing by	Proportion	1:1
Technology		Auditor	View	
Approval		Date	2018.01.29	Page Total Page

Material:T=1.0
1090AL

Nata®
NATA Lighting Co.,Ltd

Customer Item	
Customer Code	NT
Product Number	
Product Name	2-1680-M