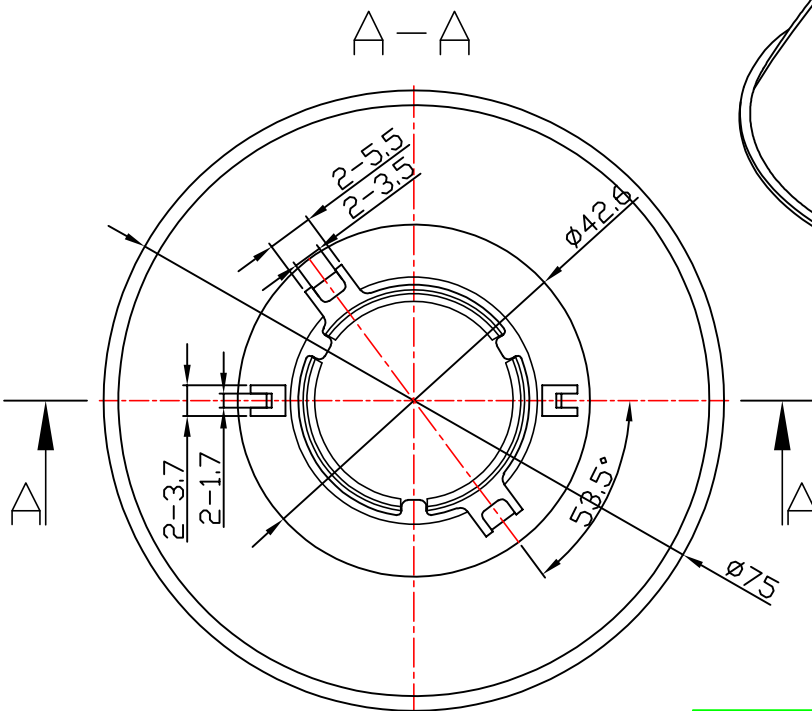
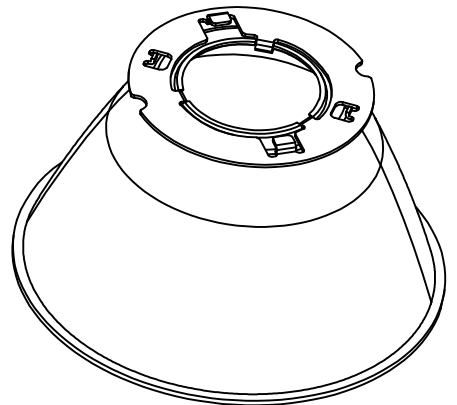
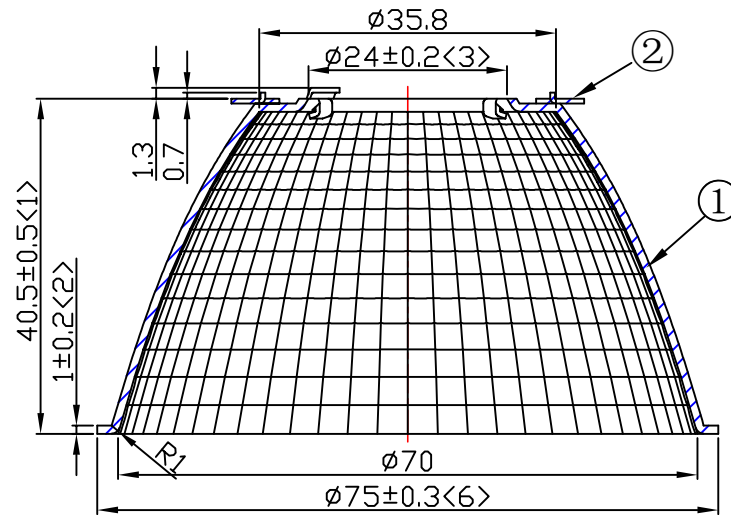


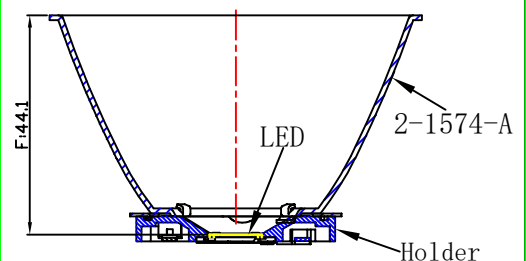
Product bill of material				
Serial number	material name	Masterial number	NO.	Describe
①	2-1574-A	94.02.1574.000	1	Material:T=1.0mm 1090AL
②	020359	97.76.359.00	1	Material:T=0.6mm SUS304

table for unmentioned tolerance in the drawing (unit: mm)			punch angle tolerance in the drawing (unit: degree)		
0-5	5-30	30-120	0-10	10-50	50-120
±0.15	±0.2	±0.5	±1°	±0.5°	±0.3°
120-250	250-400	400-700	120-250	250-360	360 above
±0.8	±1.5	±2	±0.2°	±0.166°	±0.083°



Light Source	CREE CXA1512 LES8.5
PlasticHolder	BJB 47.319.6105
Metal Adaptar	
Design Angle	$24^{\circ} \pm 3^{\circ}$
Measured Angle	25.4°
Efficiency	

光学装配示意图



											Nata® NATA Lighting Co.,Ltd		
Mark	Amended Times	Amended Content			Signature	Amended Date						Customer Item	
Controll Version	A0	Design Version	KO	Client Version								Customer Code	NT
Designer		Drawing by		Proportion	1:1							Product Number	
Technology		Auditor		View								Product Name	2-1563-M
Approval		Date	2018. 07. 01	Page	Total Page_								