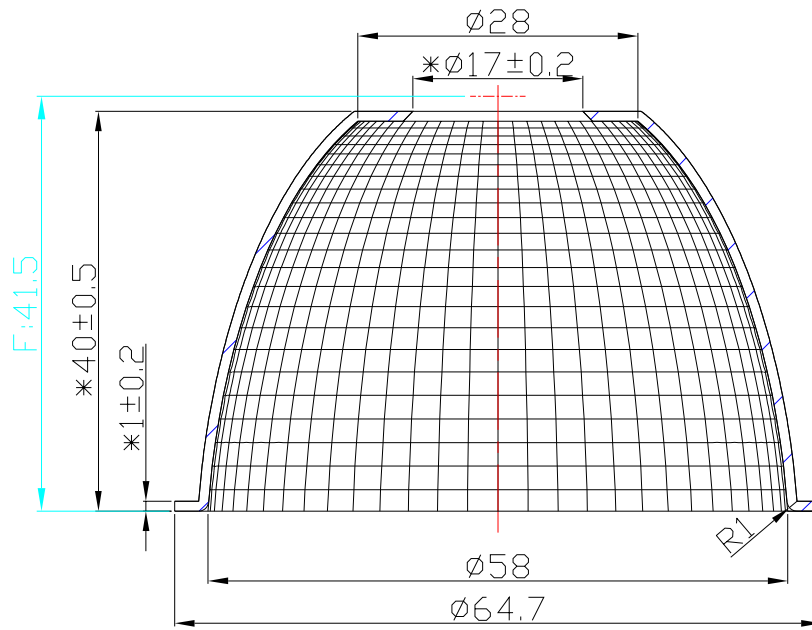
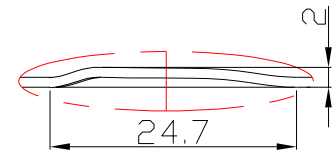


table for unmentioned tolerance in the drawing (unit: mm)			punch angle tolerance in the drawing (unit: degree)		
0-5	5-30	30-120	0-10	10-50	50-120
±0.15	±0.2	±0.5	±1°	±0.5°	±0.3°
120-250	250-400	400-700	120-250	250-360	360 above
±0.8	±1.5	±2	±0.2°	±0.166°	±0.083°

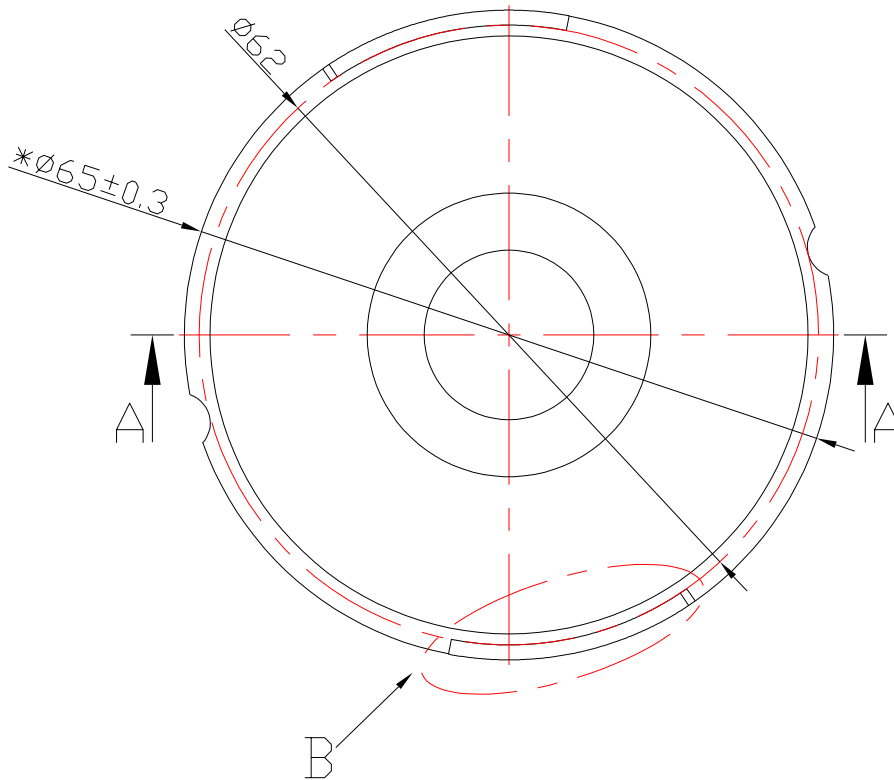
“*” Marked for key control dimensions



A-A



B-B



Technical requirements:

1. Material: t=1.0mm 1090AL.

2. Surface treatment: standard light.

3. Product tolerance reference tolerance table.

Light Source	Cree CXA 1820
Plastic Holder	
Metal Adapter	
Design Angle	36° ±3°
Measured Angle	36.3°
Efficiency	

				Engineering drawings				Nata®	
								Customer Item	
								Customer Code	NT
								Product Number	91.02. 1318.000
								Product Name	2-1318-E
Mark	Amended Times	Amended Content		Signature	Amended Date				
Controll Version	A2	Design Version	K0	Client Version					
Designer		Drawing by		Proportion	1:1				
Technology		Auditor		View					
Approval		Date	2016. 12. 28	Page	Total_ Page_				