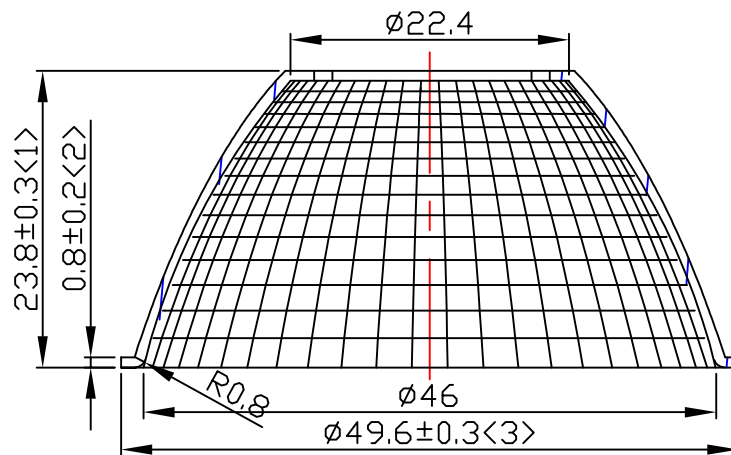
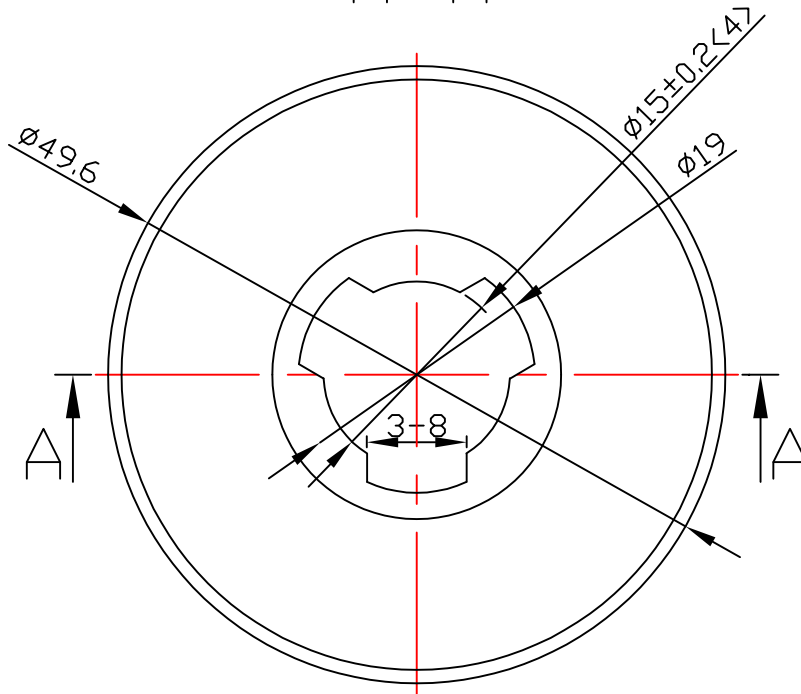


table for unmentioned tolerance in the drawing (unit: mm)			punch angle tolerance in the drawing (unit:degree)		
0-5	5-30	30-120	0-10	10-50	50-120
±0.15	±0.2	±0.5	±1°	±0.5°	±0.3°
120-250	250-400	400-700	120-250	250-360	360 above
±0.8	±1.5	±2	±0.2°	±0.166°	±0.083°

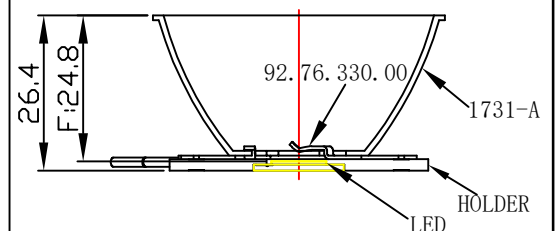


A-A



Light Source	BRIDGELUX BXRV-DR-1830 -H-1000-B-13 LES9.3
PlasticHolder	BENDER AND WIRTH HOLDER490
Metal Adaptar	92.76.330.00
Design Angle	18° ±3°
Measured Angle	17.6°
Efficiency	

光学装配示意图



						Material:T=0.8 1090AL				Nata® NATA Lighting Co.,Ltd	
Mark	Amended Times	Amended Content			Signature	Amended Date				Customer Item	
Controll Version		A0	Design Version	K0	Client Version					Customer Code	NT
Designer			Drawing by		Proportion	1:1				Product Number	
Technology			Auditor		View					Product Name	1731-A
Approval			Date	2017. 08. 30	Page	Total_	Page_				