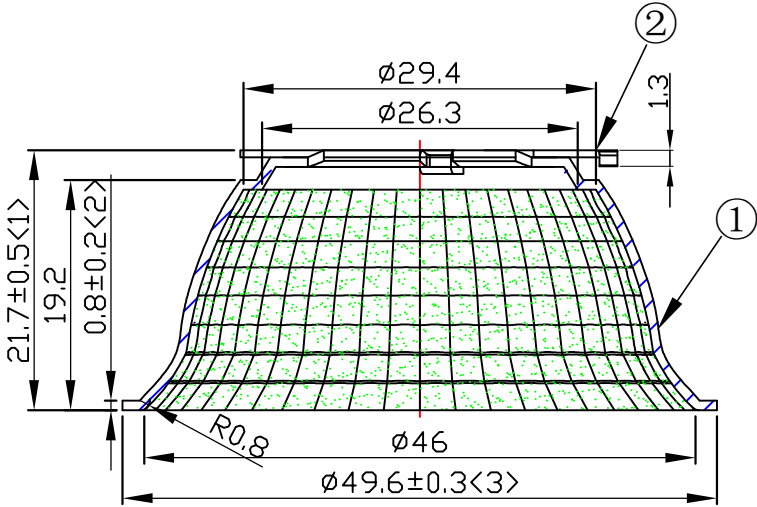
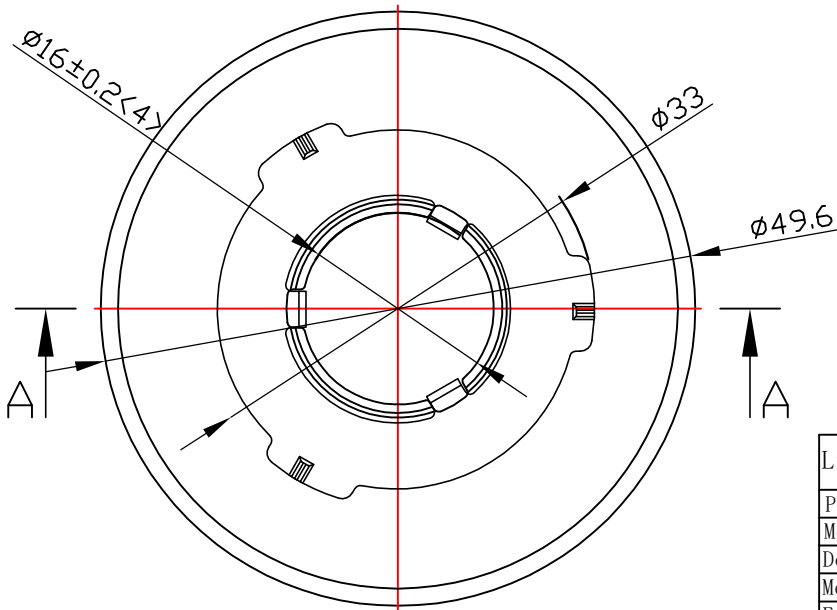


Product bill of material				
Serial number	material name	Masterial number	NO.	Describe
①	1690-A	94.01.0690.000	1	Material:T=0.8 1090AL
②	020367	97.76.367.00	1	Material:T=0.6 SUS304

table for unmentioned tolerance in the drawing (unit: mm)			punch angle tolerance in the drawing (unit:degree)		
0-5	5-30	30-120	0-10	10-50	50-120
±0.15	±0.2	±0.5	±1°	±0.5°	±0.3°
120-250	250-400	400-700	120-250	250-360	360 above
±0.8	±1.5	±2	±0.2°	±0.166°	±0.083°

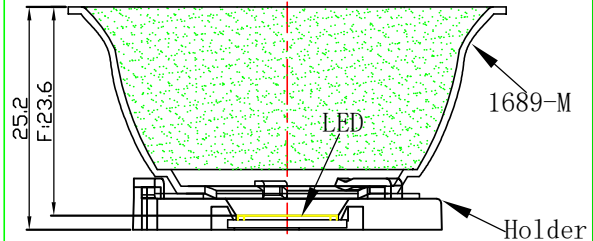


A-A



Light Source	CITIZEN CLU026
PlasticHolder	92.70.124.00
Metal Adaptar	
Design Angle	68±5°
Measured Angle	68.3°
Efficiency	

光学装配示意图



						Material:T=0.8 1090AL				Nata® NATA Lighting Co.,Ltd		
Mark	Amended Times	Amended Content			Signature	Amended Date					Customer Item	
Controll Version		A0	Design Version	K0	Client Version						Customer Code	NT
Designer			Drawing by		Proportion	1:1					Product Number	
Technology			Auditor		View						Product Name	1689-M
Approval			Date	2018.07.01	Page	Total_ Page_						