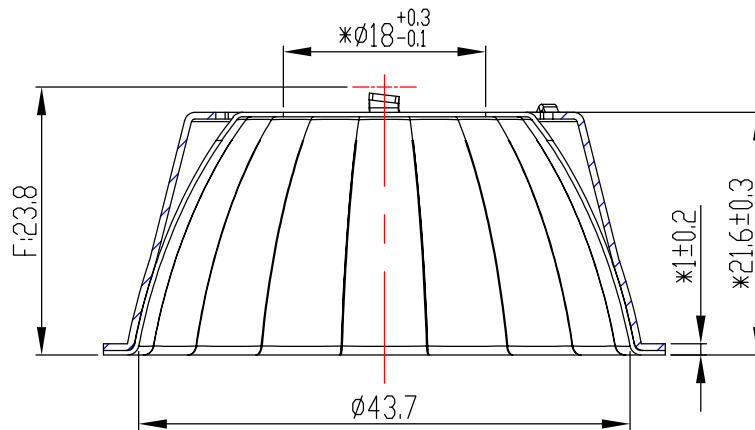
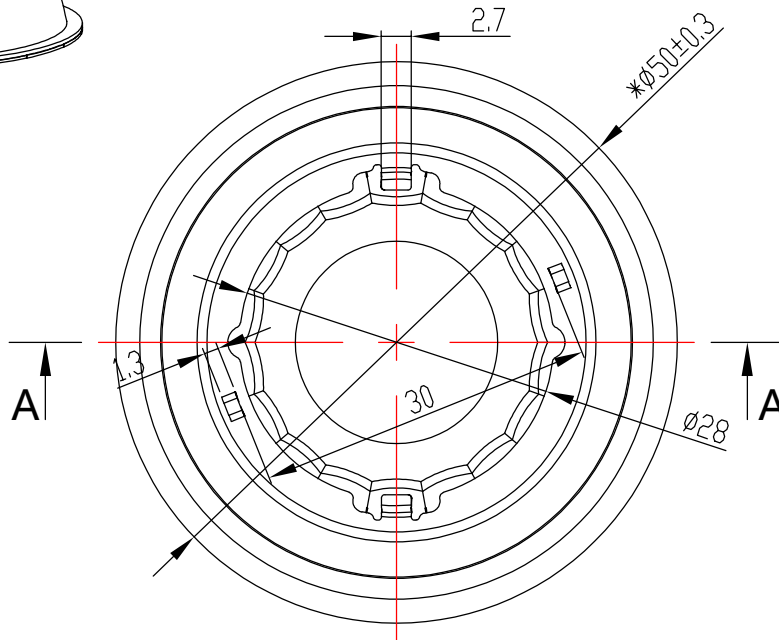
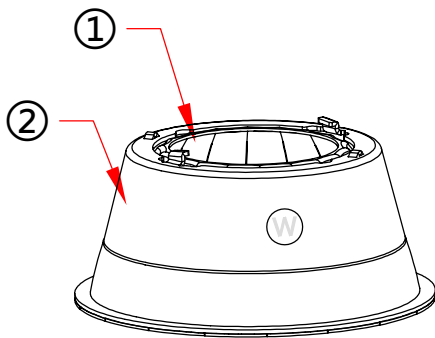


参考图纸

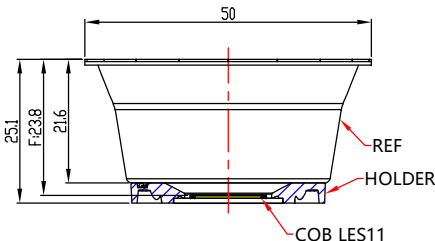


A-A



Light Source	CITIZEN CLU028 LES9.8
PlasticHolder	92.70.492.00
Design Angle	36°±3°
Measured Angle	35.8°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1709-L	94.01.1709.000	1	t=0.4mm High reflectivity aluminum material (fine sand surface)
②	GJ50-38D外壳		1	T=0.6mm 1060AL H22/

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICIAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	
		08-11-2025		

Nata®				版本
				VERSIONS
				V1.1
产品编码		91.01.1760.001		
PRODUCT CODE				
产品名称		1-1760-LM2		
PRODUCT NAME				
客户		NT		
CUSTOMER				
客户产品编号		GJ50A-36D-18H21.6		
CUSTOMER PRODUCT CODE		反光杯		

DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)						
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)						
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360		
±1°	±0.5°	±0.3°	±0.2°	±0.166°		

部件产品图		单位
COMPONENT PRODUCT DRAWING		UNIT
		mm