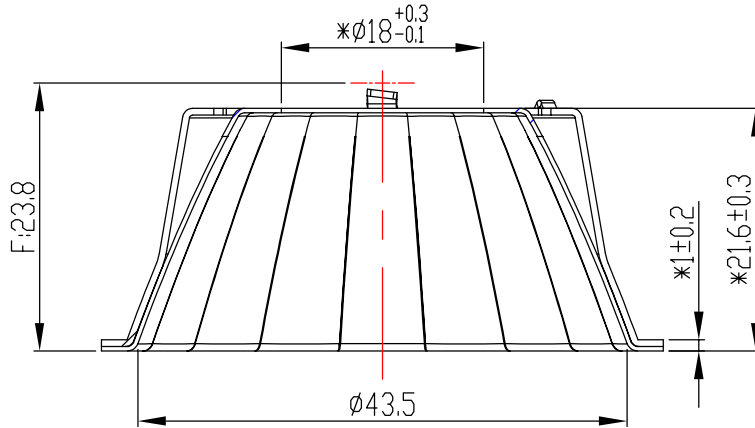
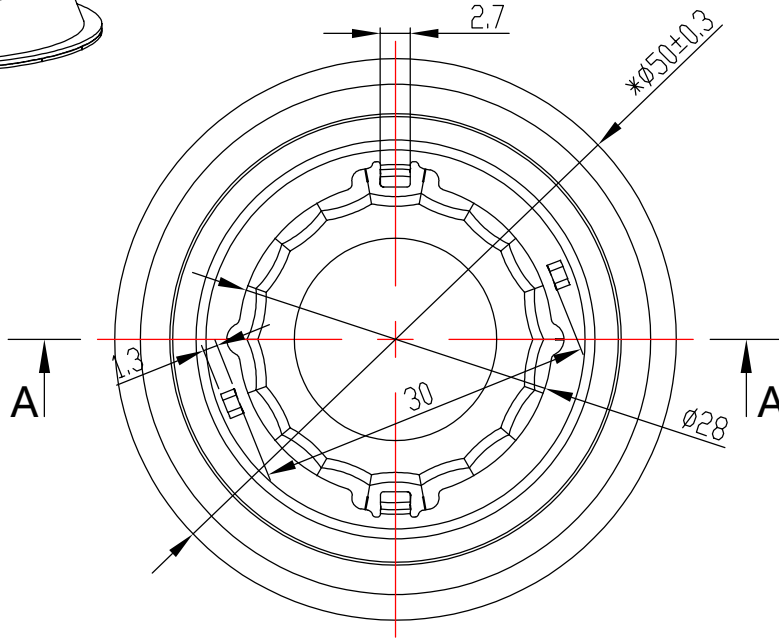
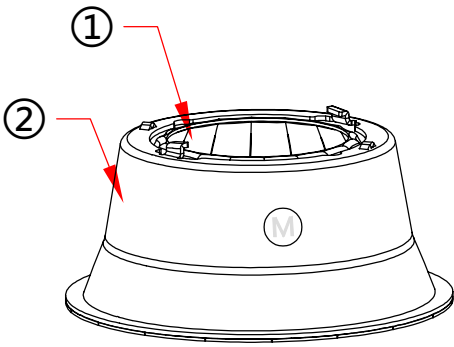


参考图纸

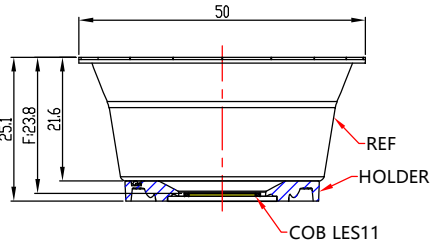


A-A



Light Source	CITIZEN CLU028 LES9.8
PlasticHolder	92.70.492.00
Design Angle	24°±3°
Measured Angle	23.4°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1708-L	94.01.1708.000	1	t=0.4mm High reflectivity aluminum material (fine sand surface)
②	GJ50-27D外壳		1	T=0.6mm 1060AL H22/

Nata®

版本
VERSIONS
V1.1

DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)						
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)						
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360		
±1°	±0.5°	±0.3°	±0.2°	±0.166°		

部件产品图
COMPONENT PRODUCT DRAWING

单位
UNIT
mm

产品编码 PRODUCT CODE	91.01.1759.001
产品名称 PRODUCT NAME	1-1759-LM2
客户 CUSTOMER	NT
客户产品编号 CUSTOMER PRODUCT CODE	GJ50A-24D-18H21.6 反光杯

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER		制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1