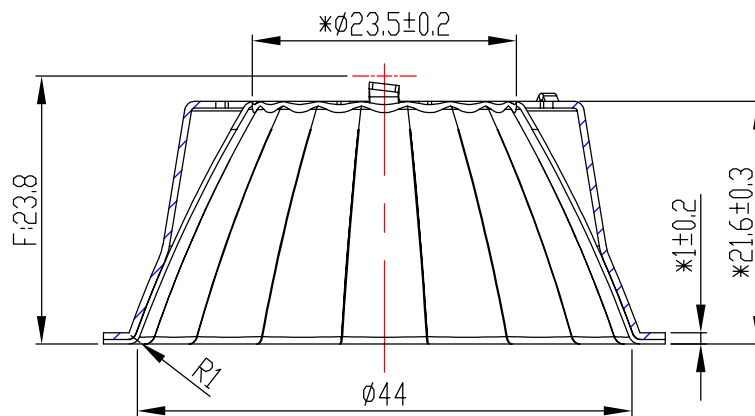
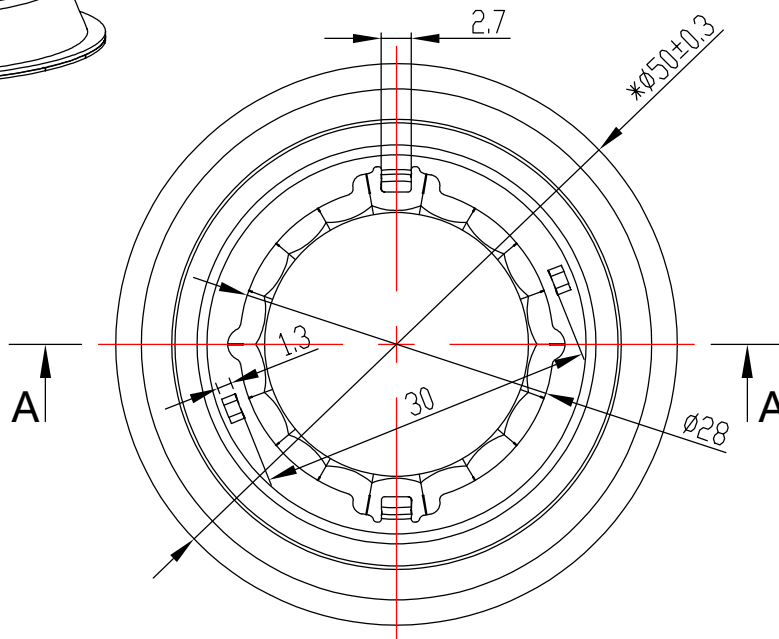
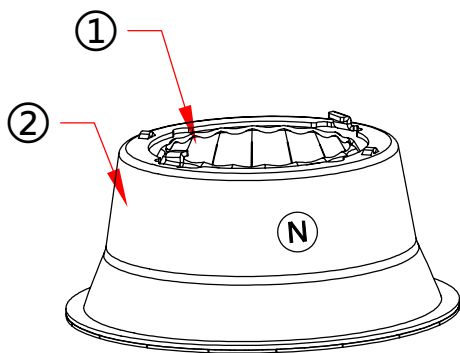


参考图纸

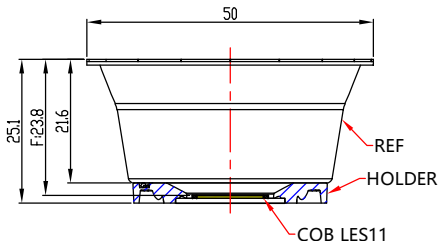


A-A



Light Source	LUMINUS CXM-11(TC) GEN6
PlasticHolder	92.70.494.00
Design Angle	$21^\circ \pm 2^\circ$
Measured Angle	22°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

1. "*"标记为重点控制尺寸。
2. 未注公差按公差表。
3. 产品未注圆角与拔模斜度按3D。
4. 产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1707-L	94.01.1707.000	1	t=0.4mm High reflectivity aluminum material (fine sand surface)
②	GJ50-20D外壳		1	T=0.6mm 1060AL H22/

标记	处数	更改内容	签名	更改日期
MARK	NO. OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICIAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	
APPROVED BY		DATE (DD-MM-YYYY)	PAGE	
		08-11-2025		

DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)							
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700	
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2	
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)							
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360			
±1°	±0.5°	±0.3°	±0.2°	±0.166°			
部件产品图							单位
COMPONENT PRODUCT DRAWING							UNIT
							mm

Nata®		版本	V1.1
产品编码	PRODUCT CODE	91.01.1758.000	
产品名称	PRODUCT NAME	1-1758-LM	
客户	CUSTOMER	NT	
客户产品编号	CUSTOMER PRODUCT CODE	GJ50A-21D-23.5H21.6	
		反光杯	