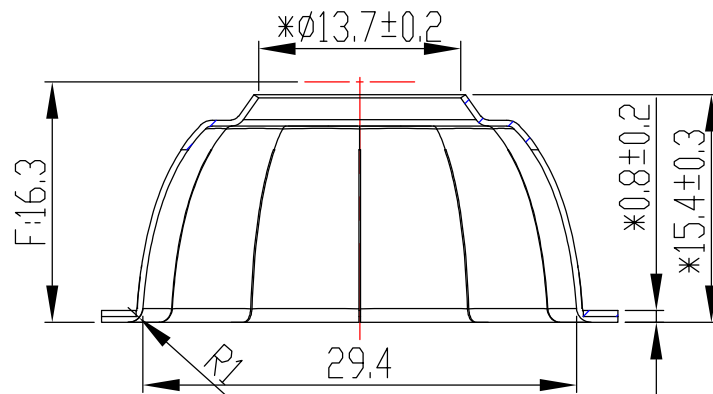
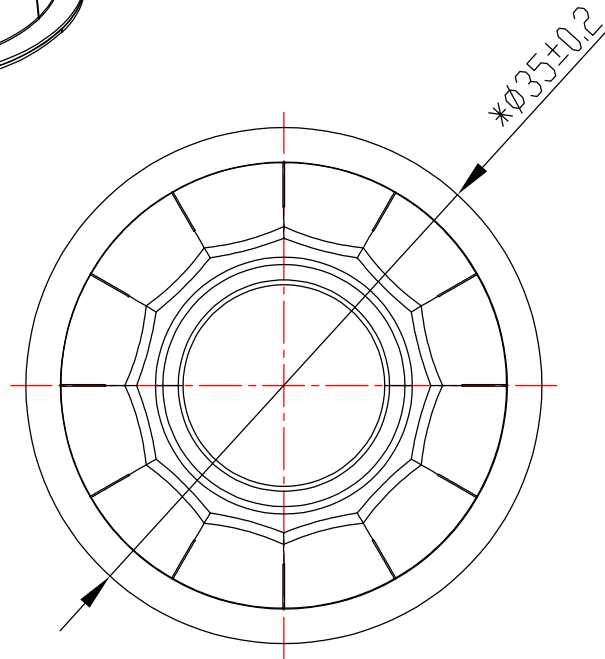
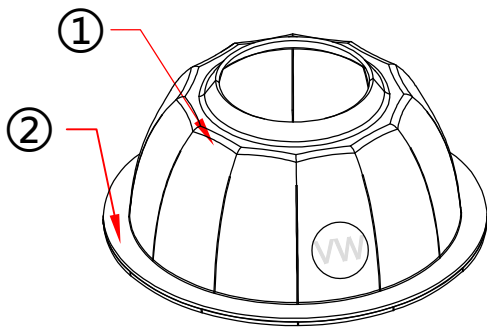


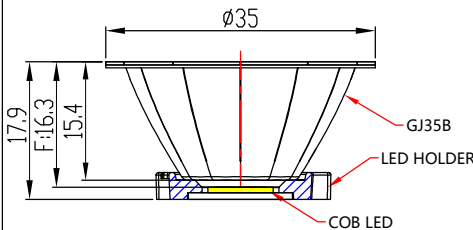


A-A



Light Source	PHILIPS SLM C 1202 L06 1313 G8N
PlasticHolder	92.70.458.00 or BJB 47.360.1020.50
Design Angle	60°±5°
Measured Angle	60.8°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM

NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	GJ35-REF-60D-13.7H15.4		1	t=0.4mm High reflectivity aluminum material (sand surface)
②	1寸35铝环-内径30.3H0.4		1	T=0.4mm 1060AL H24

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计	任工	制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	SHEET 1 OF 1
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	
		18-08-2025		

					Nata® VERSIONS V1.1	
DIMENSION TOLERANCE TABLE(UNLESS OTHERWISE STATED) 未注尺寸公差表					产品编码 PRODUCT CODE	91.01.1737.000
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE) 角度公差表 (单位: 度)					产品名称 PRODUCT NAME	1-1737-LM
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360	客户 CUSTOMER	NT
±1°	±0.5°	±0.3°	±0.2°	±0.166°	客户产品编号 CUSTOMER PRODUCT CODE	GJ35B-60D-13.7H15.4 反光杯
部件产品图 COMPONENT PRODUCT DRAWING				单位 UNIT		
				mm		