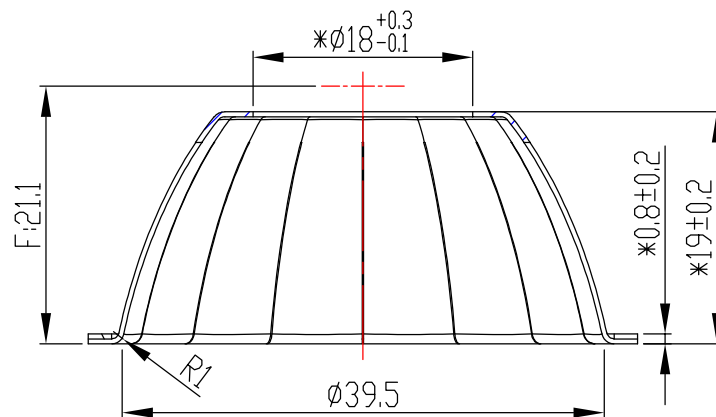
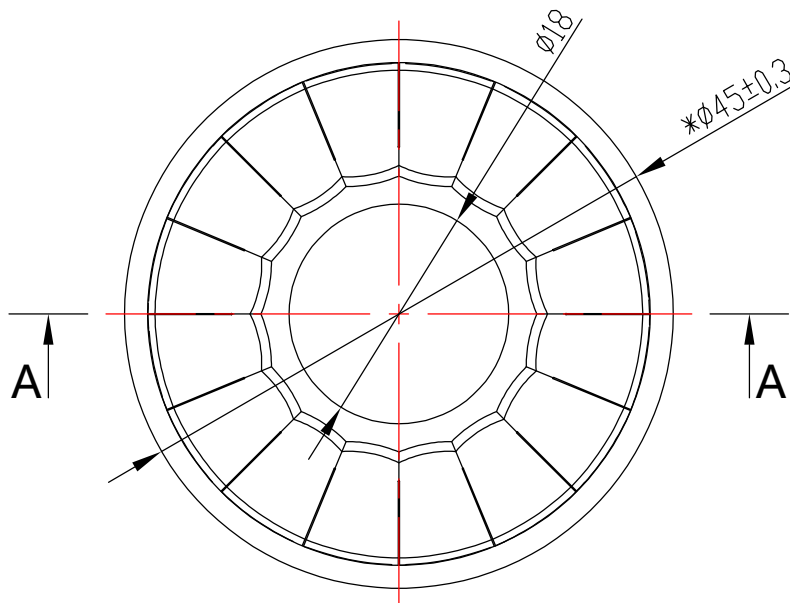
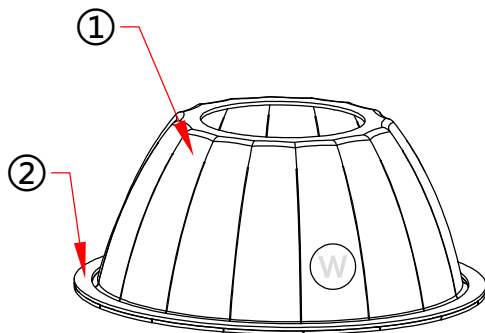


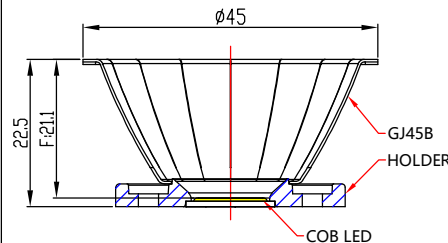


A-A



Light Source	PHILIPS Fortimo SLM 1203 L09 1313 G8N
PlasticHolder	92.70.481.00
Design Angle	36°±3°
Measured Angle	35°
Efficiency	97%±2%

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1728-L	94.01.1728.000	1	t=0.4mm High reflectivity aluminum material (sand surface)
②	1寸45铝环-内径41.2H0.4	97.77.520.00	1	t=0.4mm 1060AL H24/本色

Nata®

版本

VERSIONS

V1.1

产品编码

PRODUCT CODE

91.01.1727.000

产品名称

PRODUCT NAME

1-1727-LM

客户

CUSTOMER

NT

客户产品编号

CUSTOMER

PRODUCT CODE

GJ45B-36D-18H19

反光杯

DIMENSION TOLERANCE TABLE

(UNLESS OTHERWISE STATED)

> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE

(UNLESS OTHERWISE STATED) (ANGLE)

> 0-10	> 10-50	> 50-120	> 120-250	> 250-360		
±1°	±0.5°	±0.3°	±0.2°	±0.166°		

部件产品图

COMPONENT PRODUCT DRAWING

单位

UNIT

mm

更改内容

MODIFICATIONS

设计

DESIGNER

工艺

TECHNICAN

批准

APPROVED BY

日期

DATE(DD-MM-YYYY)

21-08-2025

签名

SIGNED BY

比例

SCALE

视角

1st ANGLE PROJECTION

页数

PAGE

更改日期

MODIF. DATE

1:1

SHEET 1 OF 1