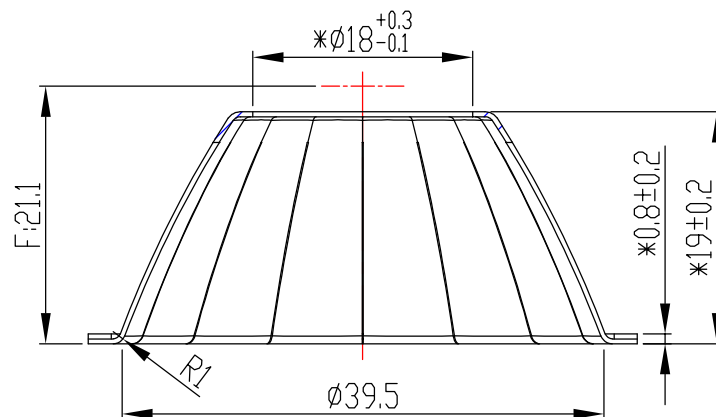
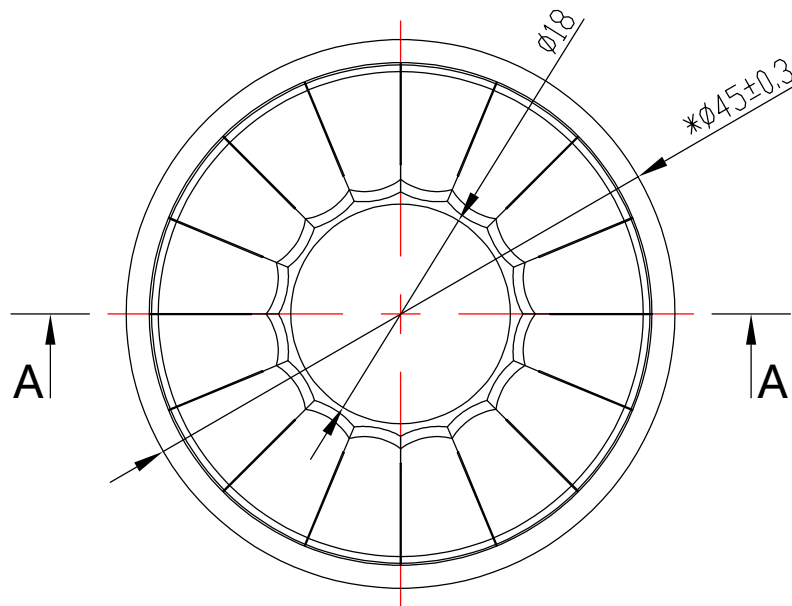
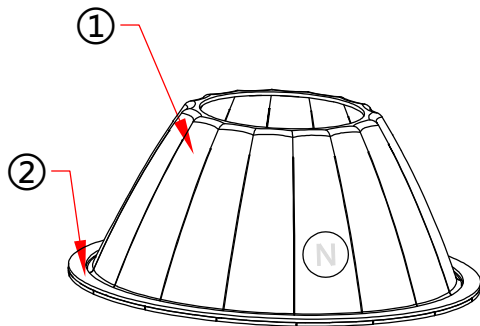


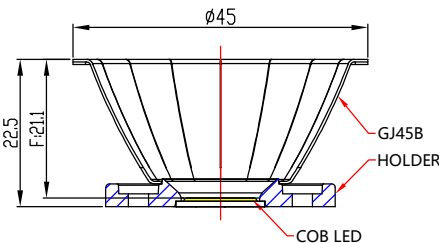


A-A



Light Source	PHILIPS Fortimo SLM 1203 L09 1313 G8N
PlasticHolder	92.70.481.00
Design Angle	19°±2°
Measured Angle	20.8°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



技术要求:

- 1."*"标记为重点控制尺寸。
- 2.未注公差按公差表。
- 3.产品未注圆角与拔模斜度按3D。
- 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1724-L	94.01.1724.000	1	t=0.4mm High reflectivity aluminum material (fine sand surface)
②	1寸45铝环-内径41.2H0.4	97.77.520.00	1	t=0.4mm 1060AL H24/本色

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF.	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICIAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	
		21-08-2025		

Nata®				版本
				VERSIONS
				V1.1
产品编码		91.01.1723.000		
PRODUCT CODE				
产品名称		1-1723-LM		
PRODUCT NAME				
客户		NT		
CUSTOMER				
客户产品编号		GJ45B-19D-18H19		
CUSTOMER PRODUCT CODE		反光杯		
DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)				
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250
±0.15	±0.2	±0.4	±0.5	±0.8
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360
±1°	±0.5°	±0.3°	±0.2°	±0.166°
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)				
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360
±1°	±0.5°	±0.3°	±0.2°	±0.166°
部件产品图				单位
COMPONENT PRODUCT DRAWING				UNIT
				mm