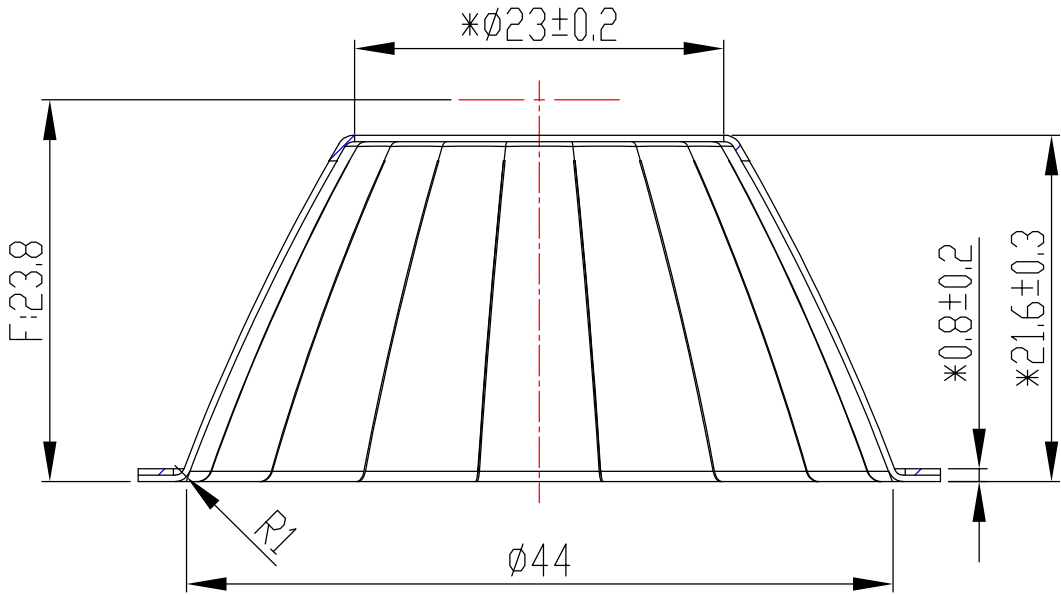
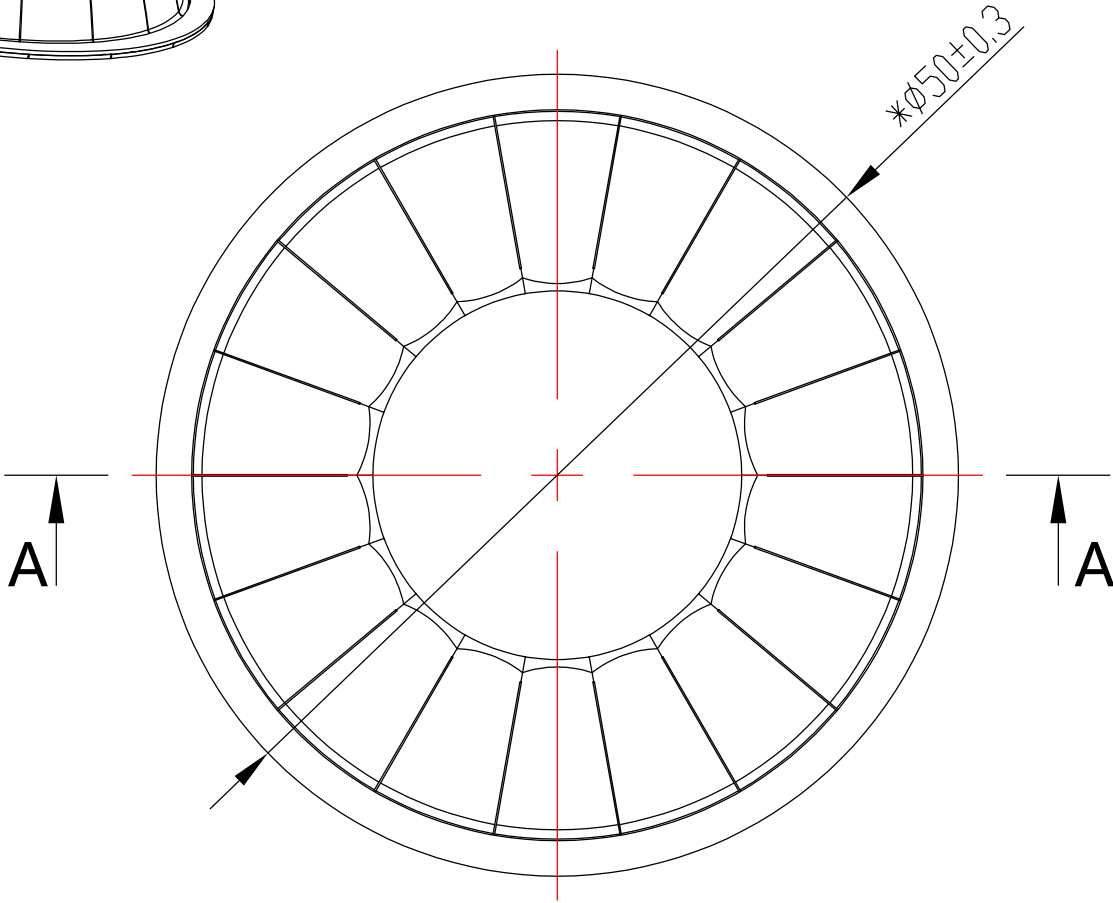
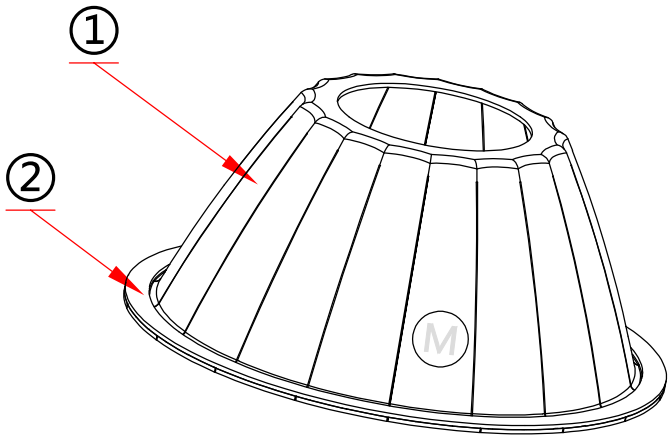


参考图纸

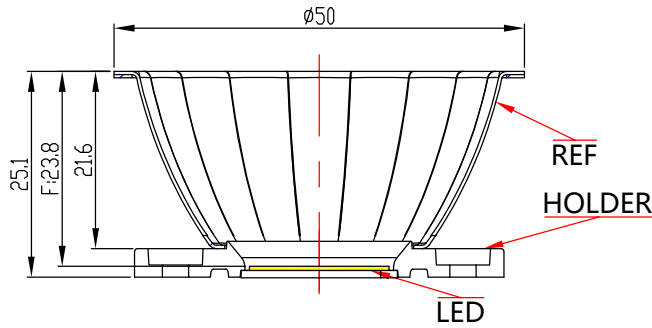


A-A



Light Source	LUMINUS CXM-11(TC) GEN6
PlasticHolder	92.70.121.00
Design Angle	28°±3°
Measured Angle	27°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1708-L	94.01.1708.000	1	t=0.4mm High reflectivity aluminum material (sand surface)
②	1寸50铝环-内径 44.7H0.4	97.77.513.00	1	T=0.4mm 1060AL H24/

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS		签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER	区工	制图 DRAWN BY		比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY		视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	08-11-2025	页数 PAGE	SHEET 1 OF 1

DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)							
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700	
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2	
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)							
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360			
±1°	±0.5°	±0.3°	±0.2°	±0.166°			

部件产品图
COMPONENT PRODUCT DRAWING

单位
UNIT
mm

		版本 VERSIONS V1.1
产品编码 PRODUCT CODE	91.01.1704.000	
产品名称 PRODUCT NAME	1-1704-LM	
客户 CUSTOMER	NT	
客户产品编号 CUSTOMER PRODUCT CODE	GJ50B-28D-23H21.6 切合反光杯	