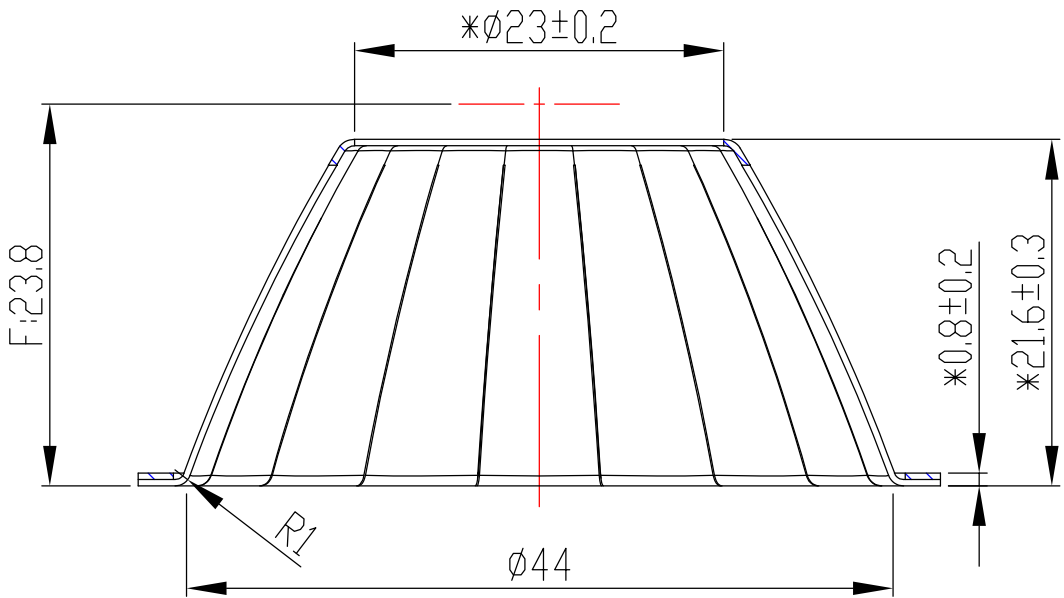
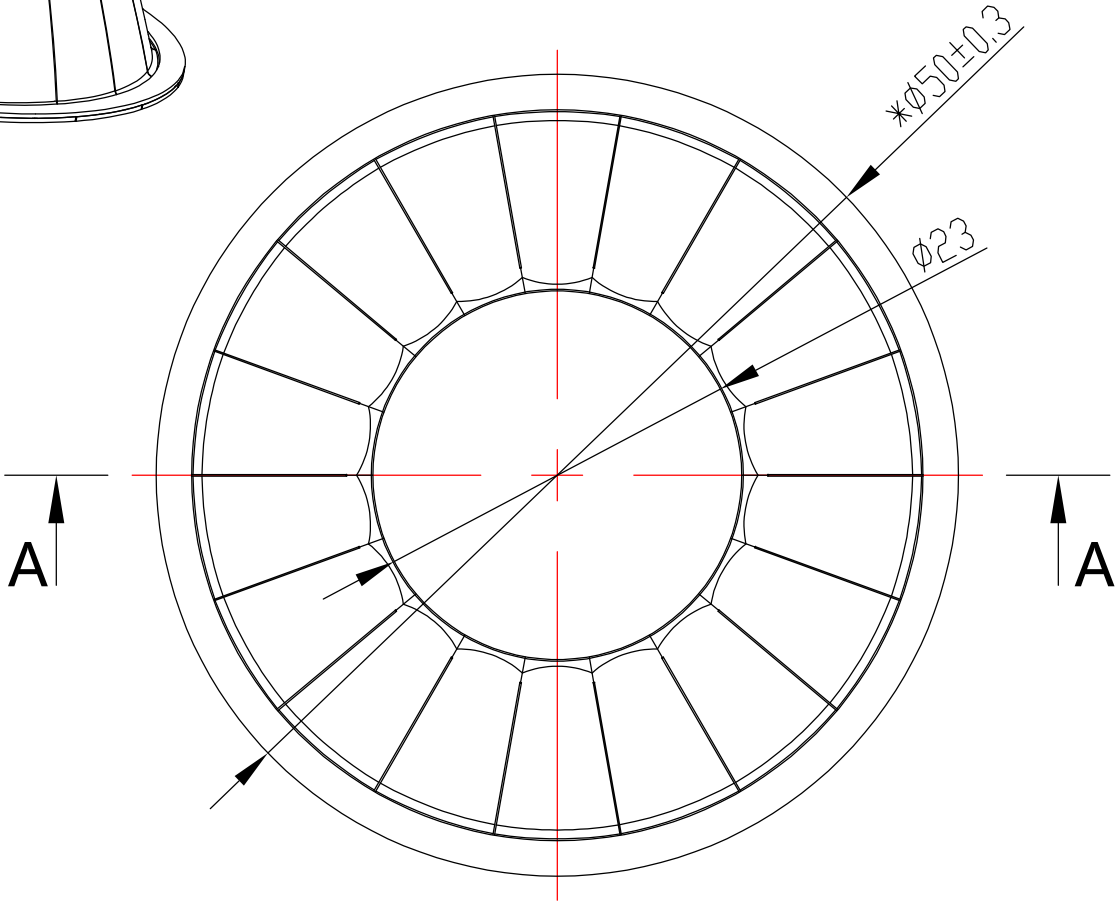
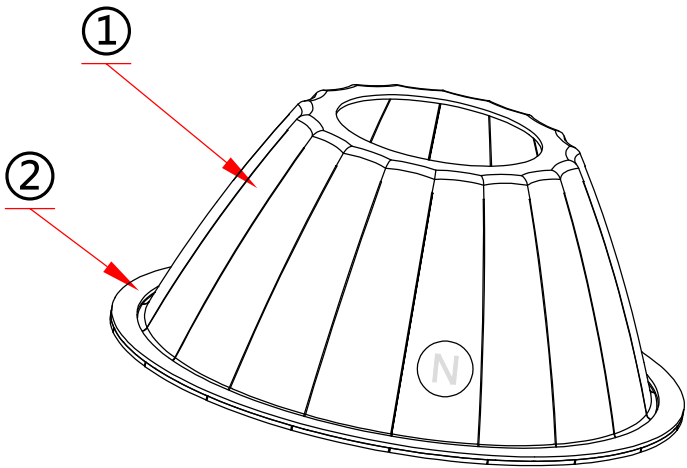


参考图纸

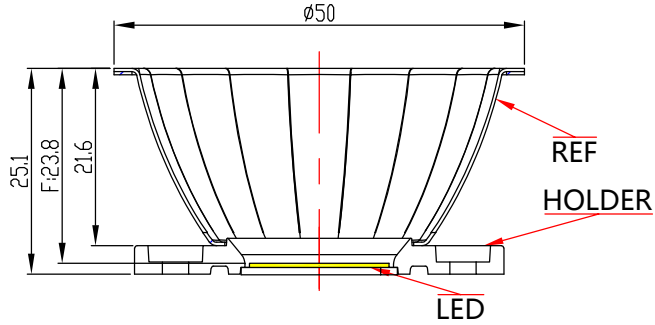


A-A



Light Source	LUMINUS CXM-11(TC) GEN6
PlasticHolder	92.70.121.00
Design Angle	21°±2°
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1707-L	94.01.1707.000	1	t=0.4mm High reflectivity aluminum material (fine sand surface)
②	1寸50铝环-内径44.7H0.4	97.77.513.00	1	T=0.4mm 1060AL H24/

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS		签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER	区工	制图 DRAWN BY		比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY		视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	08-11-2025	页数 PAGE	SHEET 1 OF 1

DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED) <table><tr><td>> 0-5</td><td>> 5-30</td><td>> 30-90</td><td>> 90-150</td><td>> 150-250</td><td>> 250-400</td><td>> 400-700</td></tr><tr><td>±0.15</td><td>±0.2</td><td>±0.4</td><td>±0.5</td><td>±0.8</td><td>±1.5</td><td>±2</td></tr></table> PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE) <table><tr><td>> 0-10</td><td>> 10-50</td><td>> 50-120</td><td>> 120-250</td><td>> 250-360</td><td></td></tr><tr><td>±1°</td><td>±0.5°</td><td>±0.3°</td><td>±0.2°</td><td>±0.166°</td><td></td></tr></table> 部件产品图 COMPONENT PRODUCT DRAWING <table><tr><td>单位 UNIT</td></tr><tr><td>mm</td></tr></table>							> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700	±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2	> 0-10	> 10-50	> 50-120	> 120-250	> 250-360		±1°	±0.5°	±0.3°	±0.2°	±0.166°		单位 UNIT	mm	Nata® 版本 VERSIONS V1.1	
							> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700																							
							±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2																							
							> 0-10	> 10-50	> 50-120	> 120-250	> 250-360																									
±1°	±0.5°	±0.3°	±0.2°	±0.166°																																
单位 UNIT																																				
mm																																				
产品编码 PRODUCT CODE		91.01.1703.000																																		
产品名称 PRODUCT NAME		1-1703-LM																																		
客户 CUSTOMER		NT																																		
客户产品编号 CUSTOMER PRODUCT CODE		GJ50B-21D-23H21.6 切合反光杯																																		