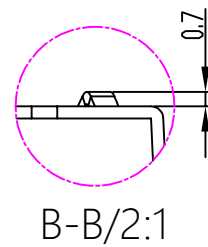
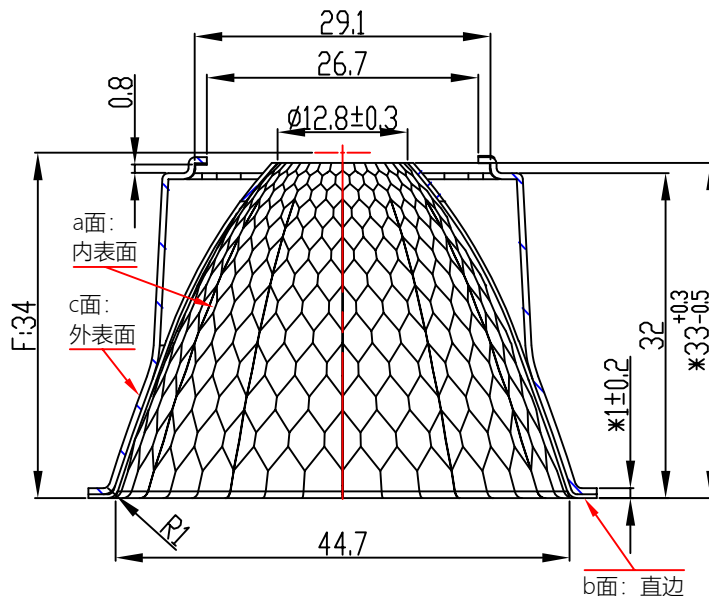
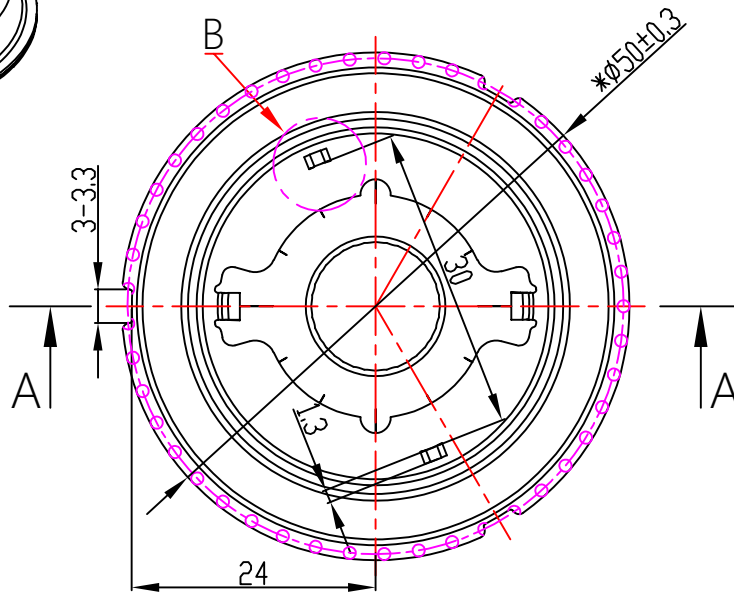
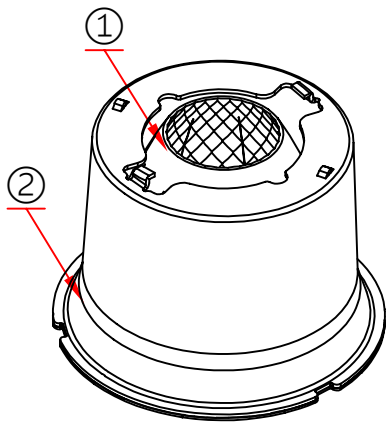


参考图纸	√
开模图纸	
生产图纸	

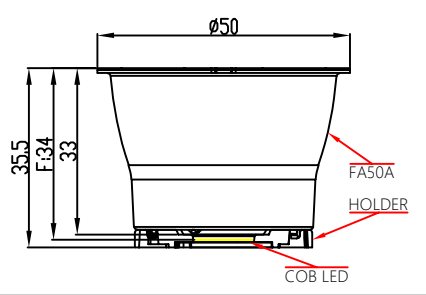


A-A



Light Source	LUMILEDS LUXEON COB 1203
PlasticHolder	92.70.410.00
Metal Adapter	
Design Angle	18°±2°
Measured Angle	17.8°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按尺寸公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	1-1298-A	94.01.1298.000	1	T=0.4mm High reflectivity aluminum(Mirror surface)
②	1-1603-A	94.01.1603.000	1	t=0.6mm 1060AL H22/洗油

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	SHEET 1 OF 1
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	
		18-02-2025		

DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)							
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700	
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2	
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)							
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360			
±1°	±0.5°	±0.3°	±0.2°	±0.166°			
部件产品图							单位
COMPONENT PRODUCT DRAWING							UNIT
							mm

Nata [®]		版本
		VERSIONS
		V1.0
产品编码	91.01.1602.000	
PRODUCT CODE		
产品名称	1-1602-L	
PRODUCT NAME		
客户代号	NT	
CUSTOMER ID		
客户编号	FA50A-18D切合反光罩	
CUSTOMER CODE		