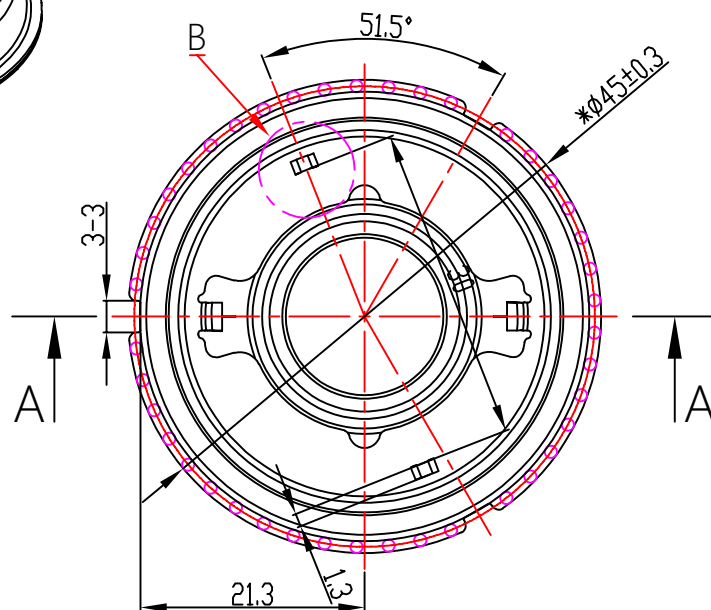
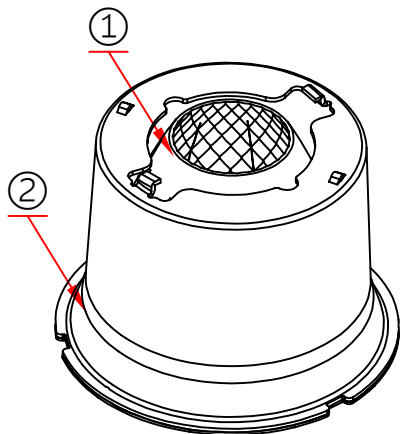
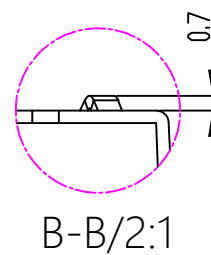
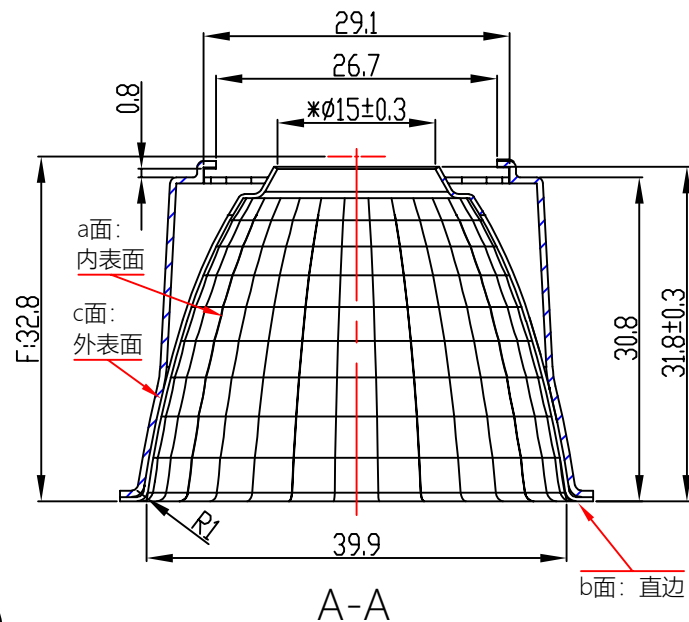
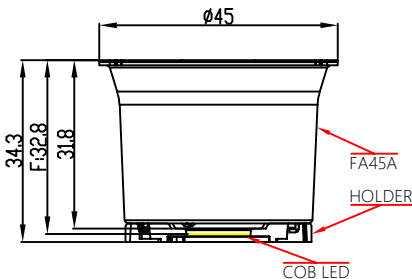


参考图纸	√
开模图纸	
生产图纸	



Light Source	LUMILEDS LUXEON COB 1203
Plastic Holder	92.70.410.00
Metal Adapter	
Design Angle	$36^\circ \pm 3^\circ$
Measured Angle	35.8°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按尺寸公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	1-1204-A	94.01.1204.000	1	T=0.4mm High reflectivity aluminum(Mirror surface)
②	1-1599-A	94.01.1599.000	1	t=0.6mm 1060AL H22/洗油

标记	处数	更改内容	签名	更改日期
MARK	NO.OF MODIF	MODIFICATIONS	SIGNED BY	MODIF. DATE
设计		制图	比例	1:1
DESIGNER		DRAWN BY	SCALE	
工艺		审核	视角	
TECHNICAN		CHECKED BY	1st ANGLE PROJECTION	
批准		日期	页数	SHEET 1 OF 1
APPROVED BY		DATE(DD-MM-YYYY)	PAGE	
		18-02-2025		

DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)						
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)						
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360		
±1°	±0.5°	±0.3°	±0.2°	±0.166°		
部件产品图 COMPONENT PRODUCT DRAWING						
						单位 UNIT
						mm

Nata [®]		版本 VERSIONS
		V1.0
产品编码 PRODUCT CODE	91.01.1598.000	
产品名称 PRODUCT NAME	1-1598-L	
客户代号 CUSTOMER ID	NT	
客户编号 CUSTOMER CODE	FA45A-36D切合反光罩	