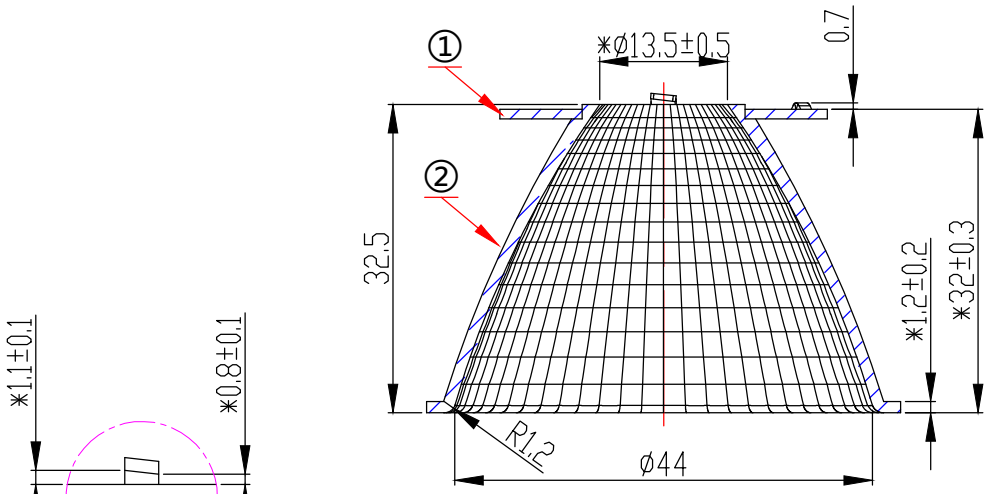
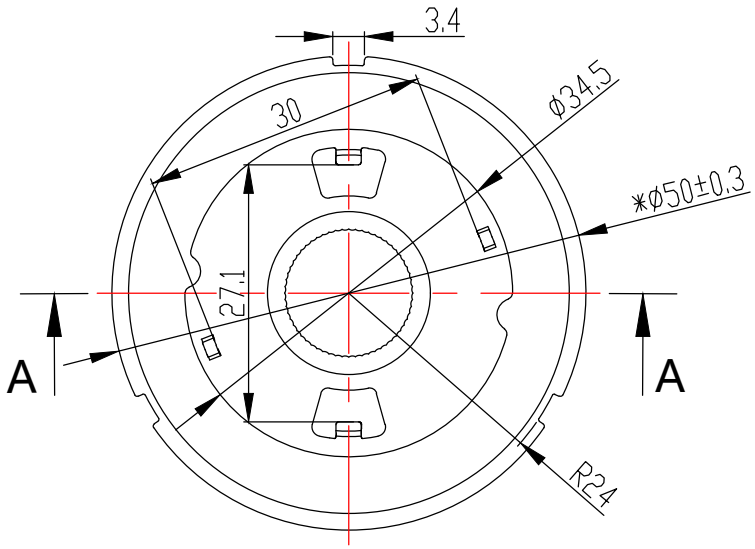


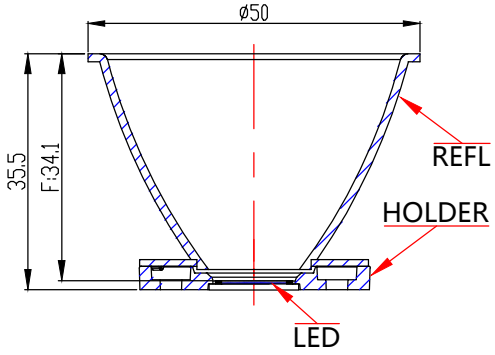
A-A

卡脚尺寸



Light Source	CITIZEN CLU028 LES6.0
Holder	92.70.427.00
Design Angle	24°±3°

OPTICAL ASSEMBLY DIAGRAM



技术要求:
1."*"标记为重点控制尺寸。
2.未注公差按尺寸公差表。
3.产品未注圆角与拔模斜度按3D。

Technical Requirements:
1.Dimensions marked with "*" are critical control dimensions.
2.Unspecified tolerances shall comply with the dimension tolerance table.
3.Unspecified fillets and draft angles of the product shall follow the 3D model.

PRODUCT BOM

NO.	PRODUCT NAME	PRODUCT CODE	QTY	MATERIAL/FINISH
①	EW-G2-D50焊接片 (Ø17.2)	97.77.209.02	1	T=1.0mm 1060AL/
②	1-1220-H	94.01.1220.000	1	T=1.2mm 1090AL/Andoizing

DIMENSION TOLERANCE TABLE(UNLESS OTHERWISE STATED) (UNIT:MM)
未注尺寸公差表

> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)
未注孔位尺寸公差表（单位：度）

> 0-10	> 10-50	> 50-120	> 120-250	> 250-360
±1°	±0.5°	±0.3°	±0.2°	±0.166°

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS	签 名 SIGNED BY	更改日期 MODIF. DATE

设 计 DESIGNER		制 图 DRAWN BY	
工 艺 TECHNICAN		审 核 CHECKED BY	
批 准 APPROVED BY		日 期 DATE(DD-MM-YYYY)	08-04-2024

比 例 SCALE	1:1	视 角 1st ANGLE PROJECTION	
页 数 PAGE	SHEET 1 OF 1		

产品图 PRODUCT DRAWING

单位 UNIT: mm

Nata®

版本 VERSIONS	K0
产品编码 PRODUCT CODE	91.01.1493.000
产品名称 PRODUCT NAME	1-1493-L
客户 CUSTOMER	NT
客户产品编号 CUSTOMER PRODUCT CODE	EW50-G2-24D (带缺口)